

# OVERVIEW

VERSION 2 / GB

**SIBU**  
DESIGN

## Here we could tell you about ...

- ... our 25 years experience that helped us becoming the market leader
- ... our wide product portfolio with more than 250 storing designs
- ... our short delivery terms and just-in-time projects
- ...our high standards in quality and processing

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material.

However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automotives and sport, perceives trends and works out concepts for individual demands.

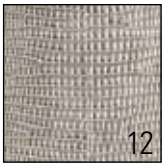
## Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!

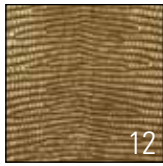
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# LEATHER-LINE



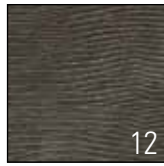
LL LEGUAN  
Silver



LL LEGUAN  
Gold



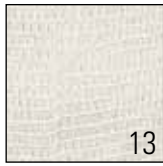
LL LEGUAN  
Copper



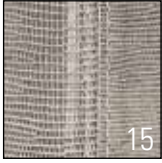
LL LEGUAN  
Nero



LL LEGUAN  
Silk



LL LEGUAN  
Bianco



LL LEGUAN  
Silver  
ZN 200/Silver



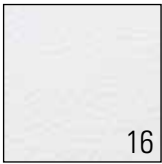
LL LEGUAN  
Gold  
ZN 200/Gold



LL LEGUAN  
Copper  
ZN 200/Copper



LL LEGUAN  
Nero  
ZN 200/Silver



LL White



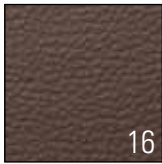
LL Creme



LL Beige



LL Brown



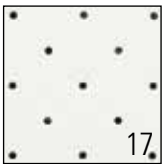
LL Dark Brown



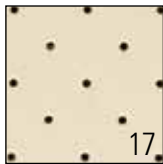
LL Black



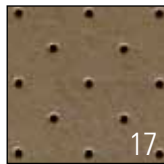
LL Azzurro matt



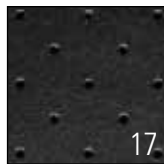
LL Bianco matt P1



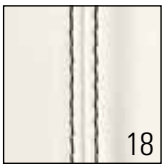
LL Creme matt P1



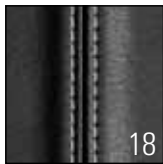
LL Caramel P1



LL Nero matt P1



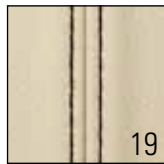
LL Bianco matt  
ZN 200/Black



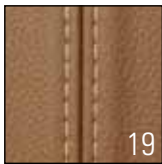
LL Nero matt  
ZN 200/White



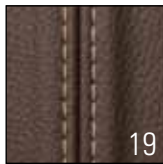
LL Bianco matt  
ZN 200/Multicolor



LL Creme  
ZN 200/Brown



LL Brown  
ZN 200/Beige



LL Dark Brown  
ZN 200/Beige



LL FLORAL  
Black



LL FLORAL  
White



LL FLORAL  
White/Silver matt



LL FLORAL  
White/Gold matt



LL FLORAL  
Black/Silver matt



LL FLORAL  
Platin



LL FLORAL  
Oro



LL FLORAL  
Aubergine



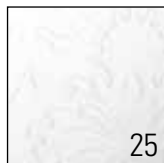
LL ALISE  
Black



LL ALISE  
White/Gold



LL ALISE  
White/Silver



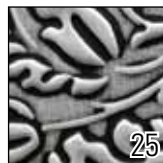
LL IMPERIAL  
White



LL IMPERIAL  
White/Gold



LL IMPERIAL  
White/Silver



LL IMPERIAL  
Black/Silver



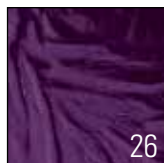
LL CREPA  
Nero matt



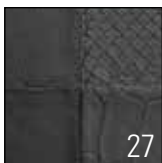
LL CREPA  
Oro



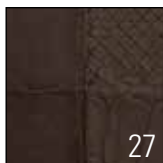
LL CREPA  
Aubergine



LL CREPA  
Violetta



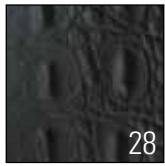
LL COLLAGE  
Nero matt



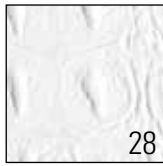
LL COLLAGE  
Mocca matt



LL COLLAGE  
Oro



LL CROCO  
Black



LL CROCO  
White



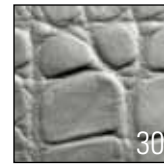
LL CROCO  
Creme



LL CROCO  
Oro



LL CROCO  
Violetta



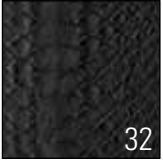
LL CROCONOVA  
Platin



LL CROCONOVA  
Violetta



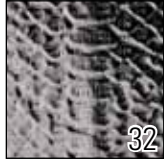
LL CROCO  
UNI Magenta



LL SNAKE  
Nero matt



LL SNAKE  
Bianco matt



LL SNAKE  
Platin



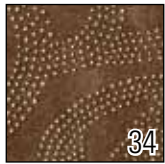
LL SNAKE  
Aubergine



LL Persian  
Gold



LL Persian  
Metallic



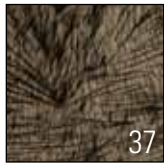
LL ELEGANZA  
Gold



LL ELEGANZA  
Silver



LL REGGAE



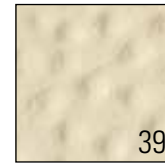
LL PELO  
Marabu



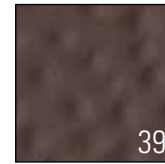
LL PELO  
Savanna



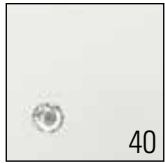
LL STRUZZO  
White



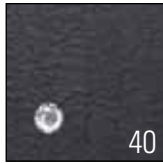
LL STRUZZO  
Creme



LL STRUZZO  
Dark Brown



CR CRISTAL  
STELLA  
Bianco matt/Silver



CR CRISTAL  
STELLA  
Nero matt/Silver



CR CRISTAL  
STELLA  
Azzurro matt/Silver



CR CRISTAL  
ROMBO 85  
Bianco matt/Silver



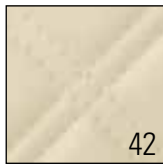
CR CRISTAL  
ROMBO 85  
Nero matt/Silver



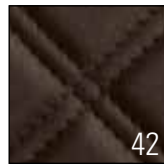
CR CRISTAL  
ROMBO 85  
Azzurro matt/Silver



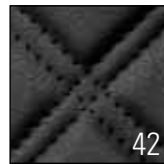
LL ROMBO 85  
Bianco matt



LL ROMBO 85  
Creme



LL ROMBO 85  
Mocca matt



LL ROMBO 85  
Nero matt



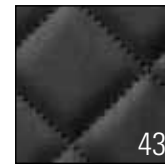
LL ROMBO 40  
Bianco matt



LL ROMBO 40  
Creme



LL ROMBO 40  
Mocca matt



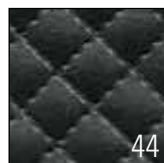
LL ROMBO 40  
Nero matt



LL ROMBO 12  
Bianco matt



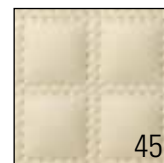
LL ROMBO 12  
Creme



LL ROMBO 12  
Nero matt



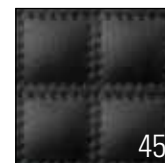
LL QUADRO  
Bianco matt



LL QUADRO  
Creme

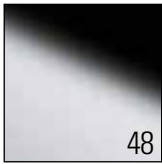


LL QUADRO  
Argento



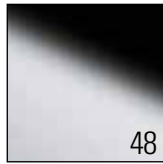
LL QUADRO  
Nero matt

# DECO-LINE



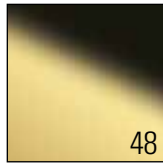
48

DM Silver



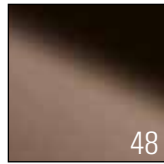
48

DM Silver H23



48

DM Brass



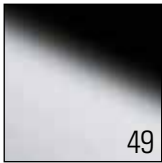
48

DM Brown



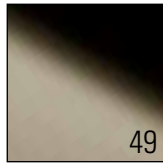
48

DM Anthracite



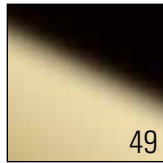
49

DM Silver/white



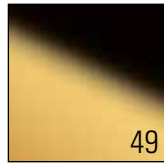
49

DM Champagne



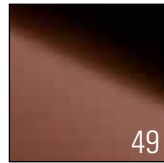
49

DM Gold 30



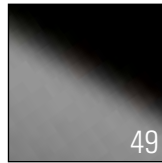
49

DM Gold



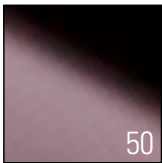
49

DM Bronze



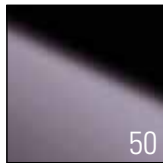
49

DM Fashion Grey



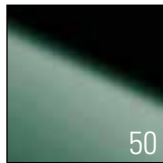
50

DM Rose



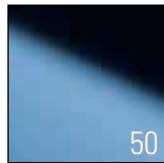
50

DM Viola



50

DM Mint



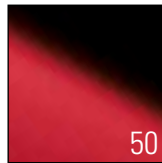
50

DM Iceblue



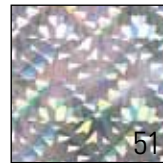
50

DM Skyblue



50

DM Fashion Red

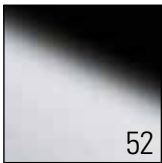


51

DM Galaxy Silver

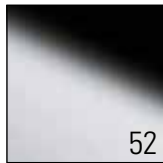
# DECO-LINE

SCRATCH RESISTANT



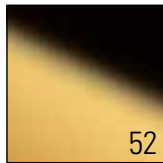
52

DM Silver  
AR12



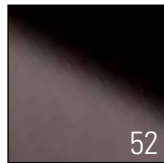
52

DM Silver  
AR23



52

DM Gold  
AR



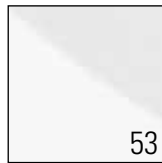
52

DM Anthracite  
AR



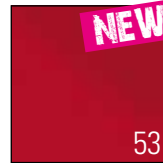
52

DM Fashion Red  
AR



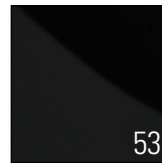
53

DM Magic White  
AR



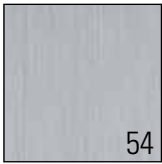
53

DM Magic Red  
AR



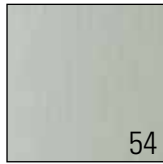
53

DM Magic Black  
AR



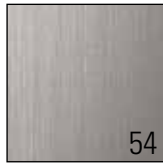
54

DM Silver  
brushed matt AR



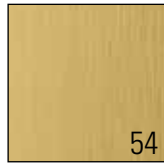
54

DM HGS  
matt AR



54

DM Grey  
brushed matt AR



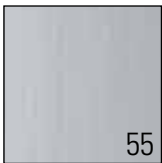
54

DM Brass  
brushed matt AR



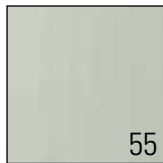
54

DM Gold  
brushed matt AR



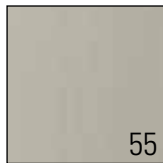
55

DM Silver  
brushed



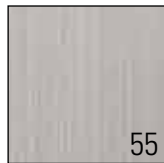
55

DM HGS



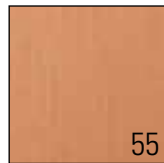
55

DM Champagne  
brushed



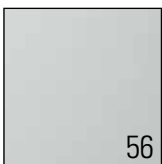
55

DM Titan  
brushed



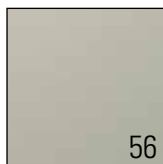
55

DM Copper  
brushed



56

DM Silver  
PF met



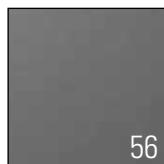
56

DM Champagne  
PF met



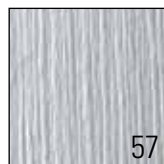
56

DM Titan  
PF met



56

DM Smoke  
PF met



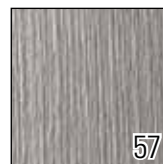
57

DM Silver  
PF met touch 1



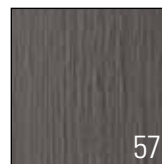
57

DM Champagne  
PF met touch 1



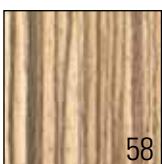
57

DM Titan  
PF met touch 1



57

DM Smoke  
PF met touch 1



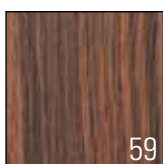
58

DM Zebano  
touch 1



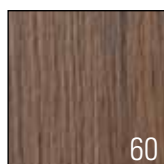
58

DM Zebano  
graphite touch 1



59

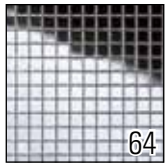
DM Makassar  
touch 1



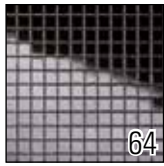
60

DM Tobacco  
touch 1

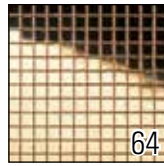
# MULTISTYLE



**MS Silver 3x3**  
flex. Classic



**MS Anthracite 3x3**  
flex. Classic



**MS Gold 3x3**  
flex. Classic



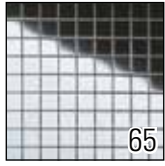
**MS Brown 3x3**  
flex. Classic



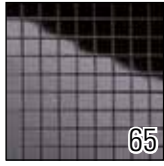
**MS Silver 3x6**  
flex. Classic



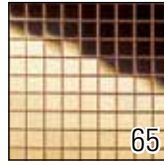
**MS Gold 3x6**  
flex. Classic



**MS Silver 5x5**  
flex. Classic



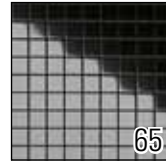
**MS Anthracite 5x5**  
flex. Classic



**MS Gold 5x5**  
flex. Classic



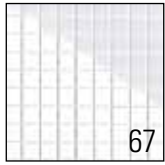
**MS Brown 5x5**  
flex. Classic



**MS Fashion Grey 5x5**  
flex. Classic



**MS Galaxy Silver 5x5**  
flex. Classic



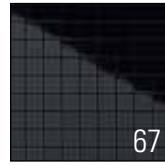
**MS Magic White 5x5**  
flex. Classic



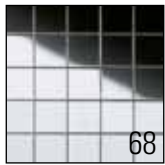
**MS Magic Creme 5x5**  
flex. Classic



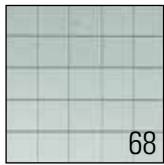
**MS Magic Red 5x5**  
flex. Classic



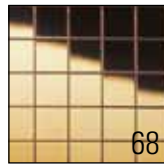
**MS Magic Black 5x5**  
flex. Classic



**MS Silver 10x10**  
flex. Classic



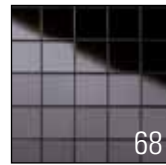
**MS HGS 10x10**  
flex. Classic



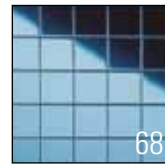
**MS Gold 10x10**  
flex. Classic



**MS Brown 10x10**  
flex. Classic



**MS Anthracite 10x10**  
flex. Classic



**MS Iceblue 10x10**  
flex. Classic

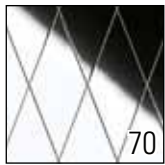


**MS Silver 20x20**  
flex. Classic



**MS Gold 20x20**  
flex. Classic

# MULTISTYLE CASINO



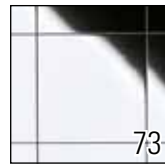
**MSC DIAGONAL**  
Silver 15x15  
flex. Classic



**MSC RHOMBUS**  
Silver 15x15  
flex. Classic



**MSC RHOMBUS**  
Silver 30/3x30/3  
flex. Classic



**MSC Silver 30x30**  
flex. Classic



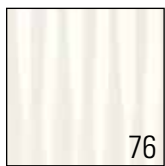
**MSC Silver 10x10**  
flex. Classic



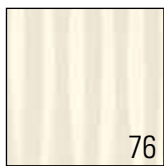
**MSC Silver 5x5**  
flex. Classic

# ACRYLIC-LINE

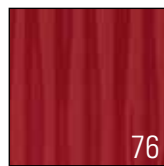
**SCRATCH RESISTANT**



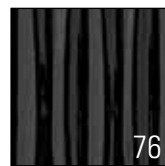
**AC MOTION ONE**  
White



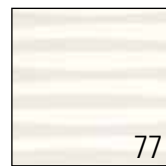
**AC MOTION ONE**  
Creme



**AC MOTION ONE**  
Red



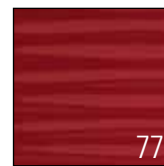
**AC MOTION ONE**  
Black



**AC MOTION TWO**  
White



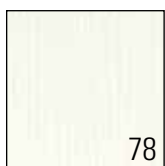
**AC MOTION TWO**  
Creme



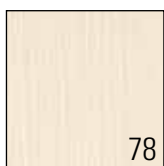
**AC MOTION TWO**  
Red



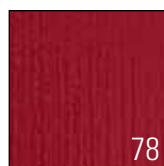
**AC MOTION TWO**  
Black



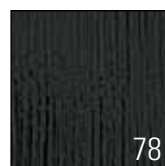
**AC TOUCH** White



**AC TOUCH** Creme

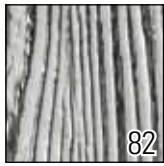


**AC TOUCH** Red



**AC TOUCH** Black

# STRUCTURE-LINE



82  
SL DAKOTA  
Metal



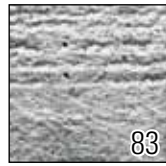
82  
SL DAKOTA  
Smoke



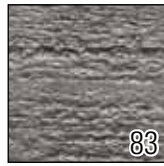
82  
SL DAKOTA  
Copper



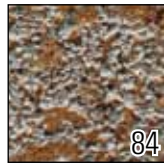
NEW  
83  
SL URBAN  
Light Grey



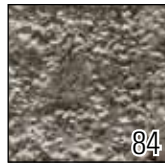
83  
SL URBAN  
Grey



83  
SL URBAN  
Titan



84  
SL LAVA  
Copper



84  
SL LAVA  
Grey



85  
SL IMPERIAL  
Vintage Copper



85  
SL IMPERIAL  
Vintage Black



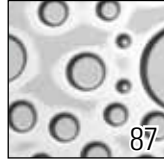
86  
SL ALISE  
Vintage Copper



86  
SL ALISE  
Vintage Black



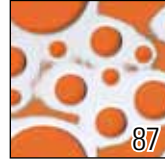
NEW  
87  
SL BUBBLE Zebbrano  
graphite / Silver



87  
SL BUBBLE Silver  
PF met / Silver



87  
SL BUBBLE  
Blue PF / Silver



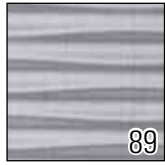
87  
SL BUBBLE  
Orange PF / Silver



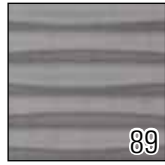
NEW  
88  
SL MOTION ONE  
Silver AR23



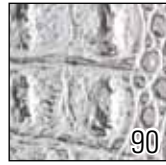
NEW  
88  
SL MOTION ONE  
Anthracite AR



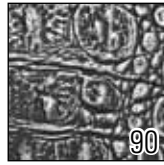
89  
SL MOTION TWO  
Silver brushed  
matt AR



89  
SL MOTION TWO  
Grey brushed  
matt AR



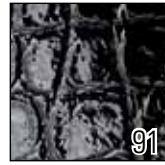
90  
SL CROCO  
Silver PF met/  
Silver



90  
SL CROCO  
Smoke PF met/  
Silver



NEW  
91  
SL CROCONOVA  
Magic White



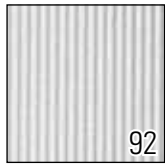
91  
SL CROCONOVA  
Magic Black



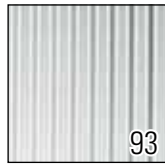
NEW  
92  
SL WAVE 1  
Silver



NEW  
92  
SL WAVE 1  
Silver brushed  
matt AR



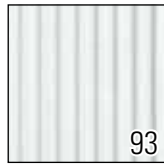
92  
SL WAVE 1  
Silver PF met



93  
SL WAVE  
Silver



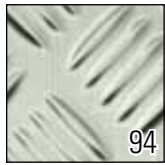
NEW  
93  
SL WAVE  
Silver brushed  
matt AR



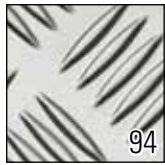
93  
SL WAVE  
Silver PF met



NEW  
94  
SL STEP 5  
Silver brushed  
matt AR



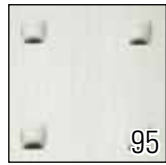
94  
SL STEP 5  
HGS



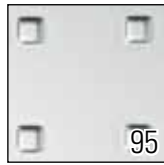
94  
SL STEP 5  
Silver PF met



NEW  
95  
SL SQUARE 3  
Silver brushed



95  
SL SQUARE 3  
HGS



95  
SL SQUARE 3  
Silver PF met

# PUNCH-LINE 3D



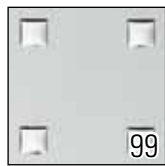
NEW  
98  
PL 3D ROSES  
Pearl White PF/  
Gold



98  
PL 3D ROSES  
Champagne PF met/  
Gold



98  
PL 3D ROSES  
Silver PF met/  
Silver



99  
PL 3D Q 10-40-40/  
Silver PF met/  
Silver



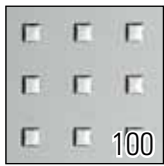
99  
PL 3D Q 10-40-40/  
Silver brushed/  
Silver



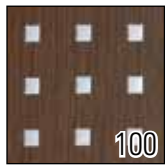
99  
PL 3D Q 10-40-40/  
Silver PF met/  
Blue



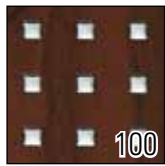
99  
PL 3D Q 10-40-40/  
Smoke PF met  
touch 1 / Silver matt



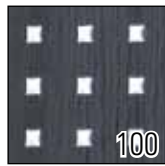
100  
PL 3D Q 5-15-15  
Silver PF met/  
Silver



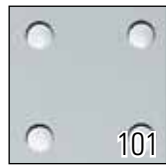
100  
PL 3D Q 5-15-15  
Tobacco touch 1/  
Silver



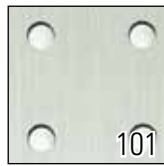
100  
PL 3D Q 5-15-15  
Mahogany/  
Silver



100  
PL 3D Q 5-15-15  
Black touch 1/  
Silver



101  
PL 3D H 8-30-30  
Silver PF met/  
Silver



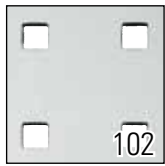
101  
PL 3D H 8-30-30  
HGS/  
Silver



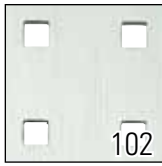
NEW  
101  
PL 3D H 8-30-30  
Zebbrano graphite  
touch 1 / Silver matt



# PUNCH-LINE



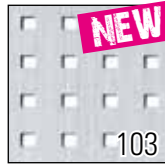
PL Q 10-40-40  
Silver PF met



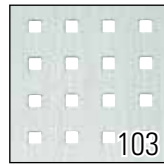
PL Q 10-40-40  
HGS



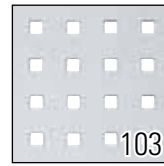
PL Q 10-40-40  
Grey brushed  
matt AR



PL Q 5-15-15  
Silver brushed  
matt AR



PL Q 5-15-15  
HGS

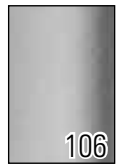


PL Q 5-15-15  
Silver PF met

## PROFILE GROUP 1



PR Profil M 60  
Silver gloss



PR Profil M 60  
Silver PF met



PR Profil M 60  
HGS PF

## PROFILE GROUP 2



PR Profil M 58  
Silver gloss



PR Profil M 58  
Silver PF met



PR Profil M 58  
HGS



PR Profil Z 224  
Silver gloss



PR Profil Z 224  
Silver PF met



PR Profil Z 224  
HGS

## PROFILE GROUP 3



PR Profil  
M 242  
Bianco matt



PR Profil  
M 242  
Creme matt



PR Profil  
M 242  
Mocca matt



PR Profil  
M 242  
Nero matt



PR Profil  
CRISTAL  
STELLA M 242  
Bianco matt



PR Profil  
CRISTAL  
STELLA M 242  
Nero matt



PR Profil  
Z 239  
Bianco matt



PR Profil  
Z 239  
Creme matt



PR Profil  
Z 239  
Mocca matt



PR Profil  
Z 239  
Nero matt



PR Profil  
CRISTAL  
STELLA Z 239  
Bianco matt



PR Profil  
CRISTAL  
STELLA Z 239  
Nero matt

## PROFILE GROUP 4



PR Profil MR 46  
Bianco matt



PR Profil MR 46  
Creme matt



PR Profil MR 46  
Mocca matt



PR Profil MR 46  
Nero matt



PR Profil ZR 46  
Bianco matt



PR Profil ZR 46  
Creme matt

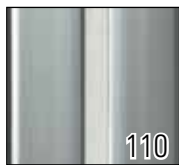


PR Profil ZR 46  
Mocca matt

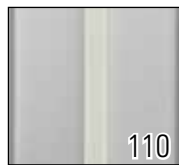


PR Profil ZR 46  
Nero matt

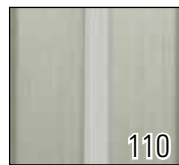
## PROFILE GROUP 5



PR Profil M 50  
Silver gloss



PR Profil M 50  
Silver PF met



PR Profil M 50  
HGS



LEATHER-LINE

# LL LEGUAN

## LL LEGUAN Silver

2600x1000x1,5 / NA 12883 / SA 12893

## LL LEGUAN Gold

2600x1000x1,5 / NA 13480 / SA 13478

## LL LEGUAN Copper

2600x1000x1,5 / NA 12884 / SA 12894

## LL LEGUAN Nero

2600x1000x1,5 / NA 14778 / SA 14797

1000

2600



### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,5 mm	1,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

### EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

### SPECIAL COLORS

non
-----

# LL LEGUAN

**NEW**



**LL LEGUAN Silk**

2600x1000x1,5 / **NA** 16451 / **SA** 16452



**LL LEGUAN Bianco**

2600x1000x1,4 / **NA** 15609 / **SA** 15610

1000

2600



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,4 / 1,5 mm	1,53 / 1,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	LL LEGUAN Silk ●●●○	LL LEGUAN Bianco ●●●●
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
-----



Photo: Mr. Doors



LL LEGUAN Nero

# LL LEGUAN ZN 200



**LL LEGUAN Silver ZN 200/Silver**  
2600x1000x2,4 / **NA** 15002 / **SA** 15006



**LL LEGUAN Gold ZN 200/Gold**  
2600x1000x2,4 / **NA** 15005 / **SA** 15009



**LL LEGUAN Copper ZN 200/Copper**  
2600x1000x2,4 / **NA** 15004 / **SA** 15008



**LL LEGUAN Nero ZN 200/Silver**  
2600x1000x2,4 / **NA** 15003 / **SA** 15007



LL LEGUAN Nero ZN 200/Silver

Photo: cityfoto.at/david

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather with real seam	
<b>Material thickness</b>	1,6 mm	1,73 mm
<b>Max. relief height (seam)</b>	2,4 mm	2,53 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

LL LEGUAN Silk, LL LEGUAN Bianco  
(other seam colors see ZN 200 articles, page 18/19)

# LEATHER-LINE

## LL White

2600x1000x2,1 / **NA** 13451 / **SA** 13467

## LL Creme

2600x1000x2,1 / **NA** 13450 / **SA** 13468

## LL Beige

2600x1000x2,1 / **NA** 12885 / **SA** 12895

## LL Brown

2600x1000x2,1 / **NA** 12886 / **SA** 12896

## LL Dark Brown

2600x1000x2,1 / **NA** 12935 / **SA** 12978

## LL Black

2600x1000x2 / **NA** 12887 / **SA** 12897

**NEW**

## LL Azzurro matt

2600x1000x1,9 / **NA** 16412 / **SA** 16413



Photo:Alu-Style

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 / 2 / 2,1 mm	2,03 / 2,13 / 2,23 mm
<b>Temperaturw stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

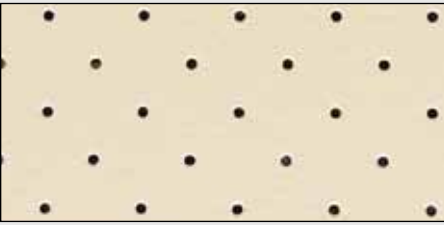
see LEATHER-LINE P1, page 17



# LEATHER-LINE P1



**LL Bianco matt P1**  
2600x1000x1,9 / NA 15276 / SA 15282



**LL Creme matt P1**  
2600x1000x1,9 / NA 15278 / SA 15284



**LL Caramel P1**  
2600x1000x1,9 / NA 15280 / SA 15286



**LL Nero matt P1**  
2600x1000x1,9 / NA 15277 / SA 15283

1000

2600

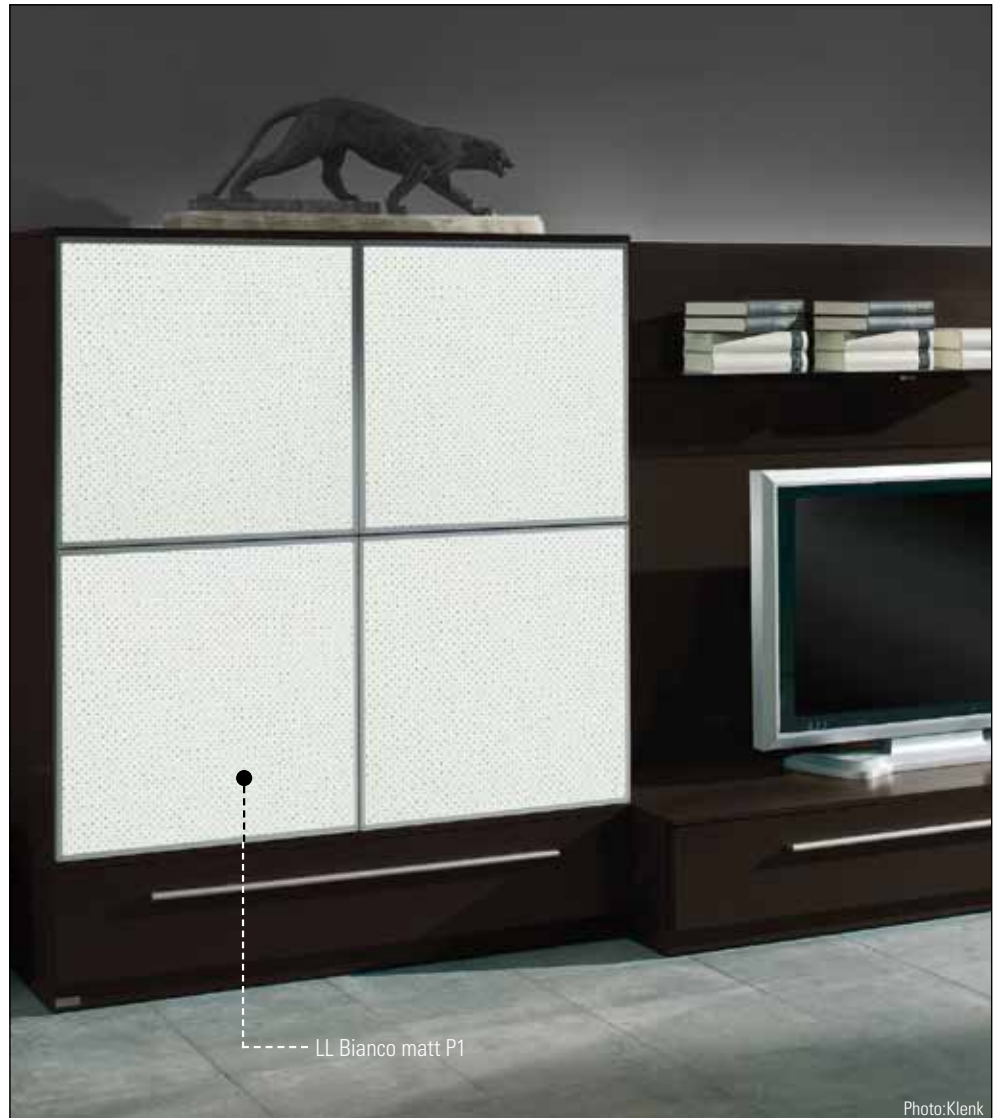


Photo:Klenk

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

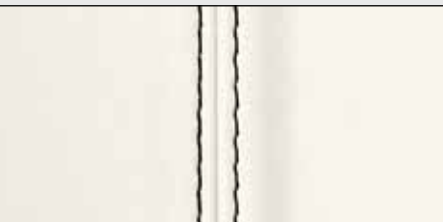
	NA	SA
<b>Format options (from 20 m²)</b>	possible	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

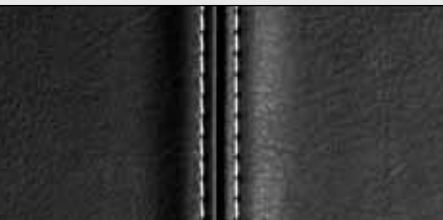
<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

LL Mocca matt and further colors  
from the LEATHER-LINE, page 16



**LL Bianco matt ZN 200/Black**  
2600x1000x3,3 / **NA** 15248 / **SA** 15250



**LL Nero matt ZN 200/White**  
2600x1000x3,3 / **NA** 15249 / **SA** 15251

**NEW**



**LL Bianco matt ZN 200/Multicolor**  
2600x1000x3,3 / **NA** 16477 / **SA** 16478

1000

← 200 →

2600



Photo: Minotti

#### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather with real seam	
<b>Material thickness</b>	2 mm	2,13 mm
<b>Max. relief height (seam)</b>	3,3 mm	3,43 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

#### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

#### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

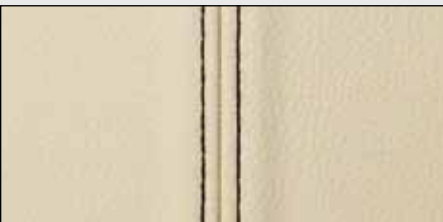
#### ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	2 / 3 / 5

#### SPECIAL COLORS (from 10 sheets)

Azzuro matt/White, Azzuro matt/Beige, Mocca/Beige, Azzuro matt/Multicolor

# LL ZN 200



**LL Creme ZN 200/Brown**  
2600x1000x3,5 / **NA** 13498 / **SA** 13501



**LL Brown ZN 200/Beige**  
2600x1000x3,5 / **NA** 13499 / **SA** 13502



**LL Dark Brown ZN 200/Beige**  
2600x1000x3,5 / **NA** 13500 / **SA** 13503

1000

← 200 →

2600



Photo: Jesse

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather with real seam	
<b>Material thickness</b>	2,2 mm	2,33 mm
<b>Max. relief height (seam)</b>	3,5 mm	3,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	—
<b>PUR/PVA pre-treatment</b>	—	—

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PUR/PVA compressible</b>	✓	—
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

non
-----

# LL FLORAL



## LL FLORAL Black

2612x1000x2,9 / NA 13469 / SA 13472



## LL FLORAL White

2612x1000x2,9 / NA 13470 / SA 13473

1000

2612



LL FLORAL White

Photo: Wipro

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,1 mm	2,23 mm
<b>Max. relief height</b>	2,9 mm	3,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS (from 10 sheets)

Creme matt, Mocca matt, Azzurro matt
--------------------------------------

NA non adhesive SA strongly adhesive

# LL FLORAL



**LL FLORAL White/Silver matt**  
2612x1000x2,9 / **NA** 13418 / **SA** 13414



**LL FLORAL White/Gold matt**  
2612x1000x2,9 / **NA** 13419 / **SA** 13415



**LL FLORAL Black/Silver matt**  
2612x1000x2,9 / **NA** 13416 / **SA** 13412

1000

2612



Photo: Collinet-Siège



Photo: Merx

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Max. relief height</b>	2,9 mm	3,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS (from 10 sheets)

Black/Gold matt, Azzurro matt/Silver matt
---

# LL FLORAL



**LL FLORAL Platin**

2612x1000x2,9 / NA 14263 / SA 14266



**LL FLORAL Oro**

2612x1000x2,9 / NA 14264 / SA 14267



**LL FLORAL Aubergine**

2612x1000x2,9 / NA 14265 / SA 14268

1000



2612



Photo:Designgroup-Professional

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Max. relief height</b>	2,9 mm	3,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS (from 10 sheets)

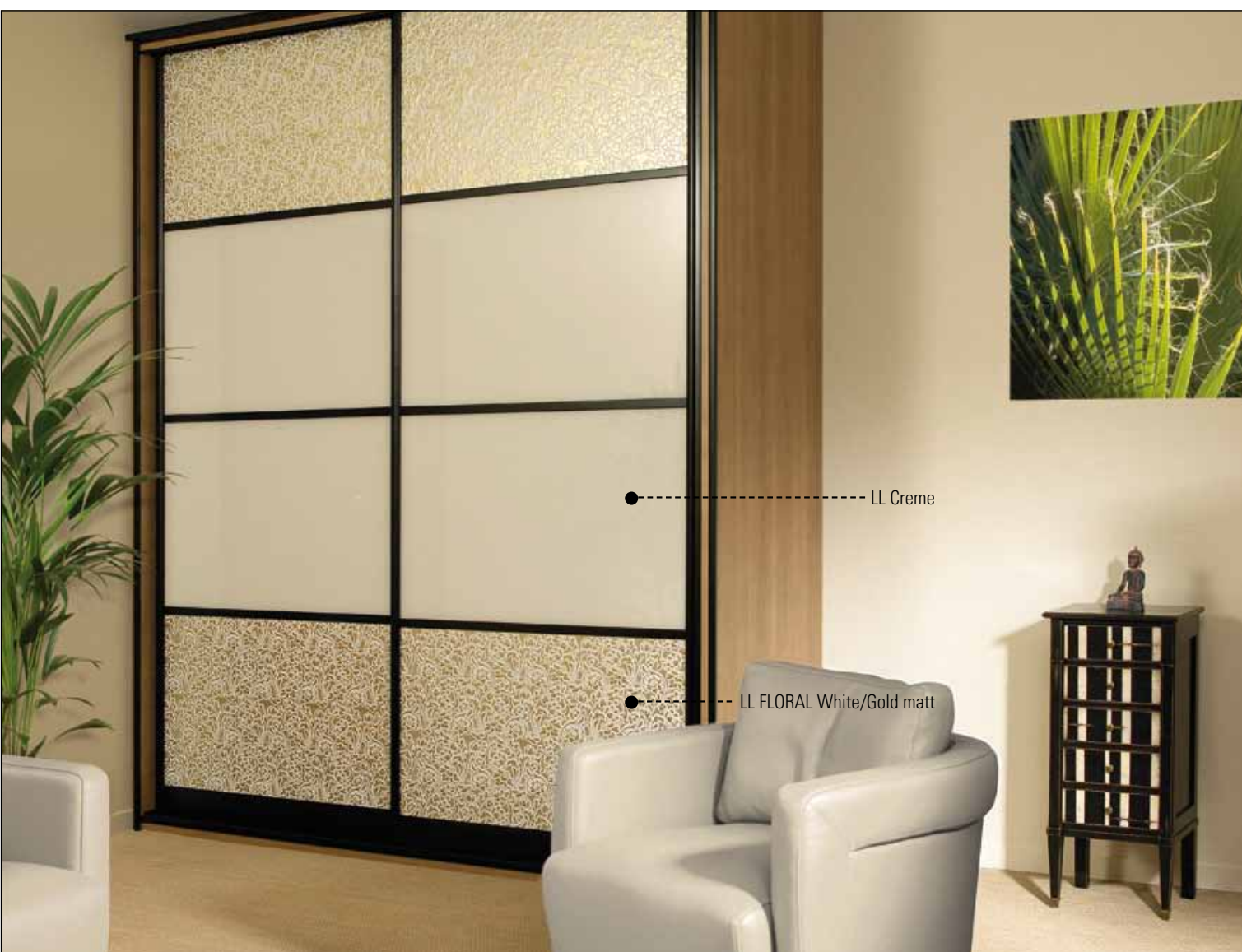
LL Violetta
-------------

NA non-adhesive SA strongly adhesive



●----- LL FLORAL White/Silver matt

Photo: Peter Sampson Design



●----- LL Creme

●----- LL FLORAL White/Gold matt

# LL ALISE



**LL ALISE Black**  
2612x1000x3,3 / NA 14773 / SA 14792



**LL ALISE White/Gold**  
2612x1000x3,3 / NA 14771 / SA 14790



**LL ALISE White/Silver**  
2612x1000x3,3 / NA 14772 / SA 14791

1000



2612



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Max. relief height</b>	3,3 mm	3,43 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	unicolor: ●●●● bicolor: ●●●○	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile group</b>	4

## SPECIAL COLORS (from 10 sheets)

unicolor:	Bianco matt, Mocca matt
bicolor:	Nero matt/Silver, Nero matt/Gold, Azzurro matt/Silver

NA non-adhesive SA strongly adhesive



# LL IMPERIAL

## LL IMPERIAL White

2612x1000x3 / NA 14777 / SA 14796



## LL IMPERIAL White/Gold

2612x1000x3 / NA 14774 / SA 14793



## LL IMPERIAL White/Silver

2612x1000x3 / NA 14775 / SA 14794



## LL IMPERIAL Black/Silver

2612x1000x3 / NA 14776 / SA 14795

1000



2612



### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Max. relief height</b>	3 mm	3,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	unicolor: ●●●● bicolor: ●●●○	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile group</b>	3

### SPECIAL COLORS (from 10 sheets)

unicolor:	Nero matt, Mocca matt
bicolor:	Azzurro matt/Silver, Nero matt/Gold

# LL CREPA

## LL CREPA Nero matt

2612x1000x2,9 / NA 15013 / SA 15028

## LL CREPA Oro

2612x1000x2,9 / NA 13844 / SA 13859

## LL CREPA Aubergine

2612x1000x2,9 / NA 14271 / SA 14276

## LL CREPA Violetta

2612x1000x2,9 / NA 14305 / SA 14318

1000

2612

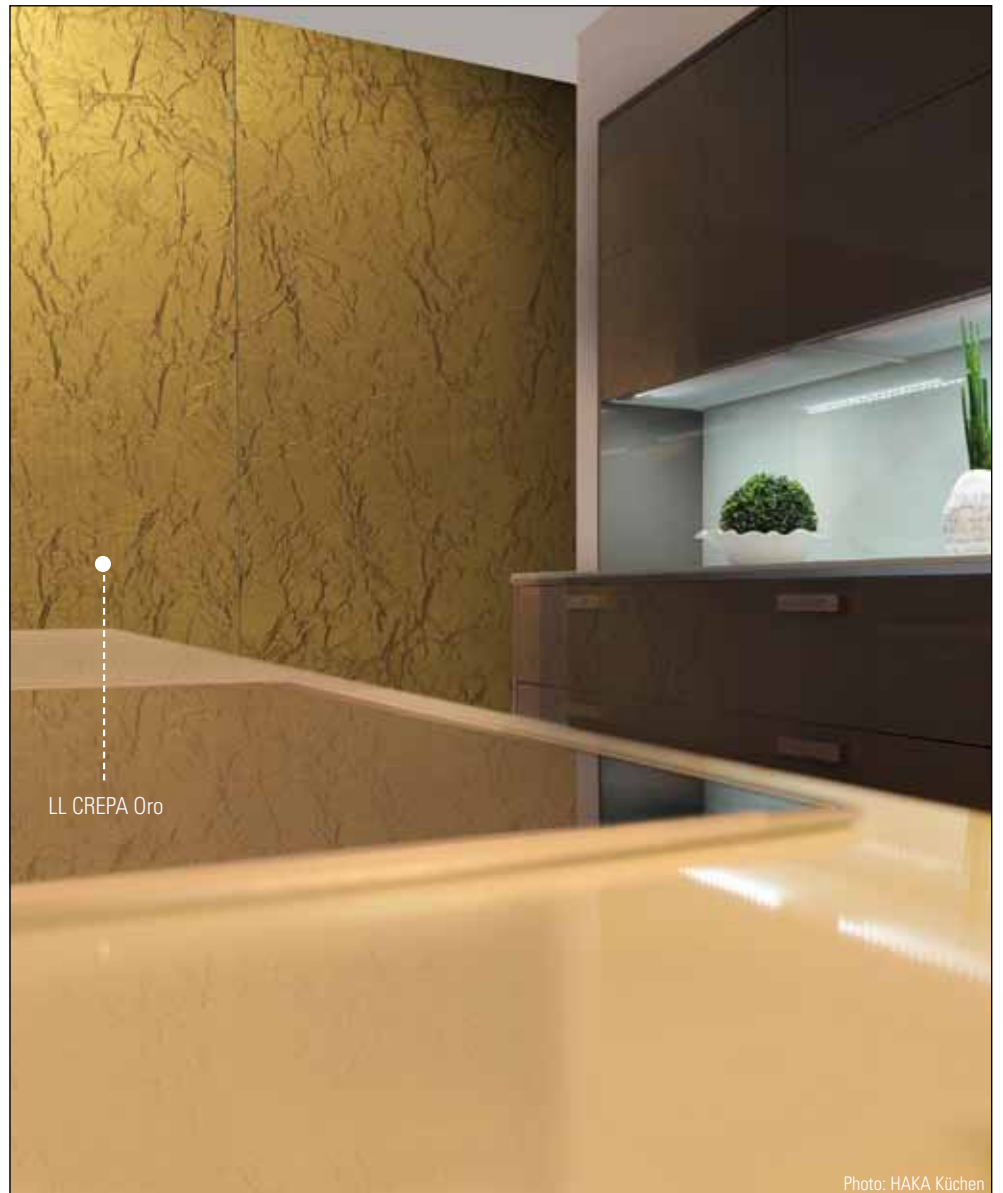


Photo: HAKA Küchen

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 / 2,1 mm	2,15 / 2,36 mm
<b>Max. relief height</b>	2,9 mm	3,15 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	matt: ●●●● metallic: ●●●○	
<b>Rolled packale</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	—
<b>PUR/PVA pre-treatment</b>	LL CREPA Nero matt	—

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PUR/PVA compressible</b>	✓	—
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS (from 10 sheets)

Platin
MoCCA matt, Bianco matt, Azzurro matt

NA non-adhesive SA strongly adhesive

# LL COLLAGE



**LL COLLAGE Nero matt**  
2612x1000x3,5 / NA 15016 / SA 15031



**LL COLLAGE Mocca matt**  
2612x1000x3,5 / NA 15022 / SA 15038



**LL COLLAGE Oro**  
2612x1000x3,5 / NA 13923 / SA 13926

1000



2612



LL COLLAGE Mocca

Photo: Calligaris

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 / 2,1 mm	2,15 / 2,36 mm
<b>Max. relief height</b>	3,5 mm	3,75 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	mat: ●●●● metallic: ●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	all except LL COLLAGE Oro	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS (from 10 sheets)

Platin, Aubergine, Violetta Bianco matt, Azzurro matt
--

# LL CROCO



## LL CROCO Black

2612x1000x3,5 / NA 13405 / SA 13408



## LL CROCO White

2612x1000x3,5 / NA 13404 / SA 13407



## LL CROCO Creme

2612x1000x3,5 / NA 13465 / SA 13466

1000

2612



Photo: Swissflex

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,1 mm	2,36 mm
<b>Max. relief height</b>	3,5 mm	3,75 mm
<b>Temperatuer stability</b>	uo to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

see LEATHER-LINE, page 16
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NA non-adhesive SA strongly adhesive

# LL CROCO



**LL CROCO Oro**  
2612x1000x3,5 / NA 14288 / SA 14300



**LL CROCO Violetta**  
2612x1000x3,5 / NA 14304 / SA 14319



1000

2612

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,1 mm	2,36 mm
<b>Max. relief height</b>	3,5 mm	3,75 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cutting</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

Platin, Aubergine
-------------------

# LL CROCONOVA



**LL CROCONOVA Platin**  
2612x1000x2,2 / **NA** 13794 / **SA** 13800



**LL CROCONOVA Violetta**  
2612x1000x2,2 / **NA** 16414 / **SA** 16415

1000



LL CROCONOVA Violetta

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,1 mm	2,23 mm
<b>Max. relief height</b>	2,2 mm	2,33 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

Oro, Aubergine
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# LL CROCO UNI



**LL CROCO UNI Magenta**  
2600x1000x1,9 / **NA** 13509 / **SA** 13508



1000

2600

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
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**LL SNAKE Nero matt**  
2612x1000x2,2 / **NA** 15018 / **SA** 15033



**LL SNAKE Bianco matt**  
2612x1000x2,2 / **NA** 15027 / **SA** 15043



**LL SNAKE Platin**  
2612x1000x2,2 / **NA** 14287 / **SA** 14299



**LL SNAKE Aubergine**  
2612x1000x2,2 / **NA** 14284 / **SA** 14296

1000



2612



LL SNAKE Aubergine

Photo: Oy Lore

#### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 / 2,1 mm	2,15 / 2,36 mm
<b>Max. relief height</b>	2,2 mm	2,45 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	mat: ●●●● metallic: ●●●○	
<b>Rolled packable</b>	✓	✓

#### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

#### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	LL SNAKE Bianco matt LL SNAKE Nero matt	–

#### ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

#### SPECIAL COLORS (from 10 sheets)

Oro, Violetta Mocca matt, Azzurro matt, Creme
--

**NA** non-adhesive **SA** strongly adhesive



# LL PERSIAN



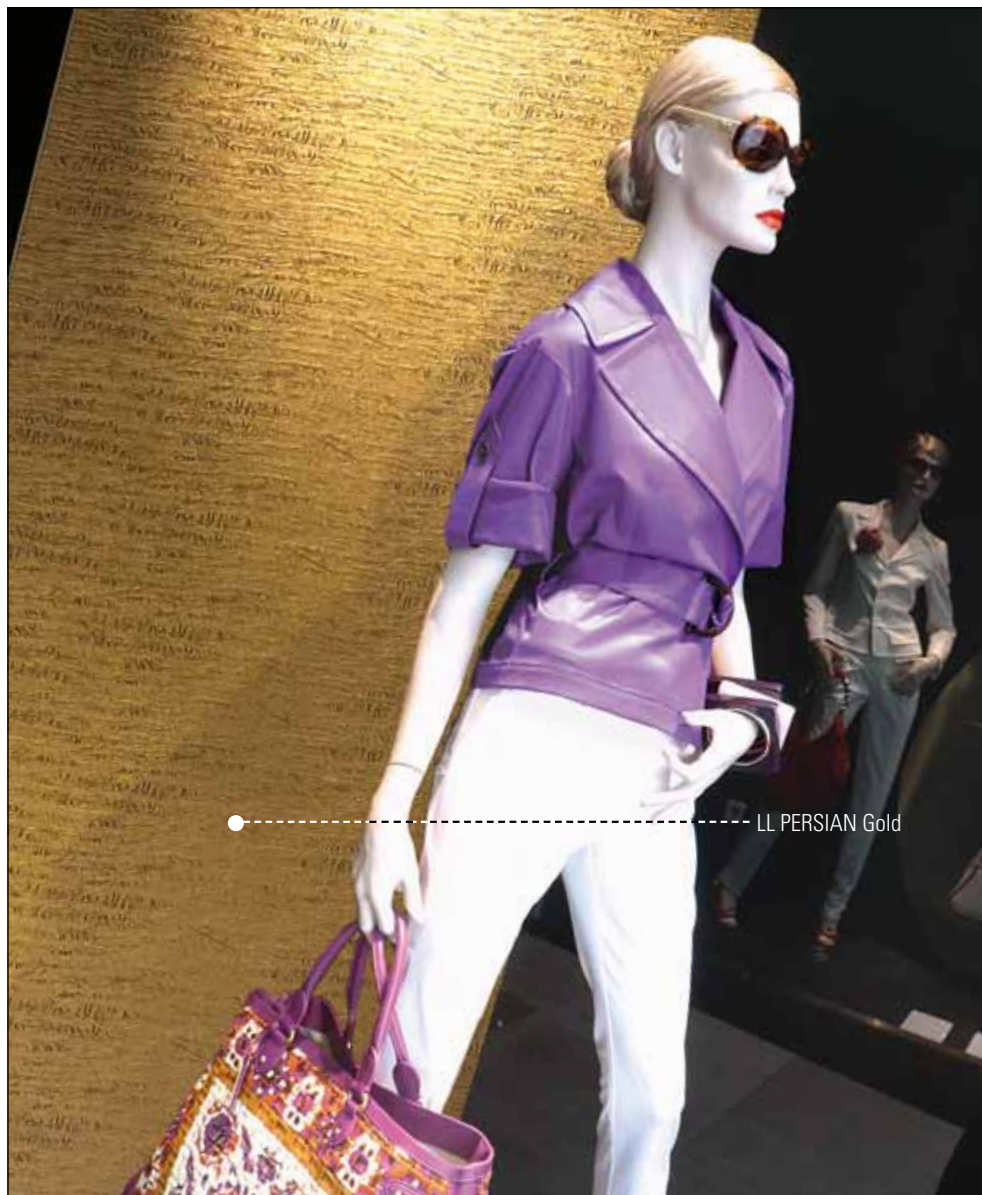
**LL PERSIAN Gold**

2600x1000x1,9 / **NA** 15656 / **SA** 15660



**LL PERSIAN Metallic**

2600x1000x1,9 / **NA** 15656 / **SA** 15659



LL PERSIAN Gold

1000

2612

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	1,9 mm	2,03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
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**NA** non-adhesive **SA** strongly adhesive

# LL ELEGANZA



**LL ELEGANZA Gold**  
2600x1000x1,5 / NA 14293 / SA 14301



**LL ELEGANZA Silver**  
2600x1000x1,5 / NA 14294 / SA 14302



1000



2600

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1,5 mm	1,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width Gold</b>	1.270 mm	1.220 mm
<b>max. width Silver</b>	1.000 mm	1.000 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

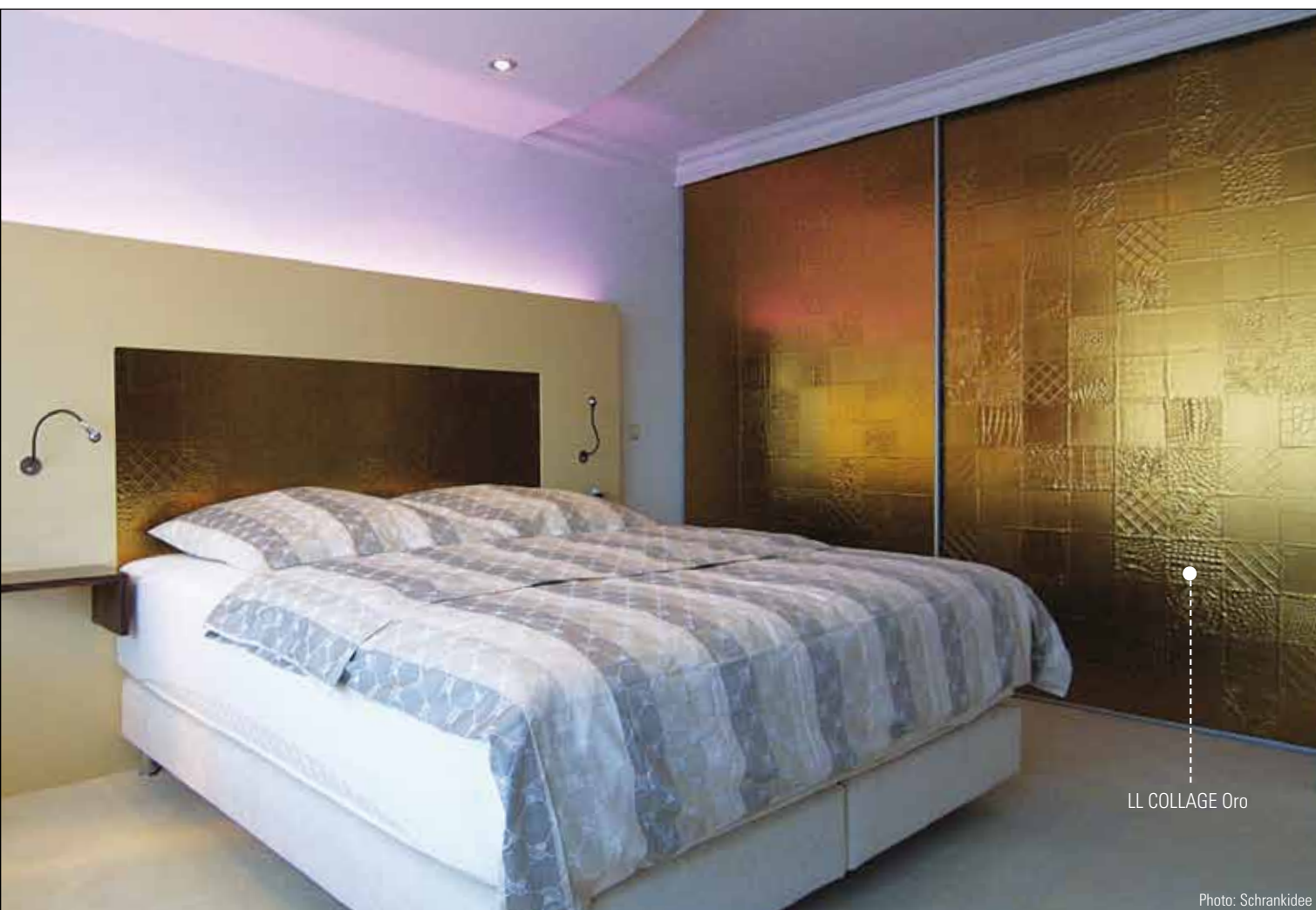
## SPECIAL COLORS

non
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LL CROCO Violetta

Photo: HAKA Küchen



LL COLLAGE Oro

Photo: Schrankidee

# LL REGGAE

## LL REGGAE

2600x1000x1,2 / NA 14295 / SA 14303



Photo: HAKA Küchen

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1,2 mm	1,33 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

### SPECIAL COLORS

non
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NA non-adhesive SA strongly adhesive

# LL PELO MARABU

## LL PELO Marabu

2612x1000x1,7 / NA 14309 / SA 14325



1000

2600

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1,7 mm	1,83 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cutting</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3

### SPECIAL COLORS

non
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# LL PELO SAVANNA



**LL PELO Savanna**  
2600x1000x2 / NA 14308 | SA 14324



LL PELO Savanna

1000

2600

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	2 mm	2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 20 m²)</b>		
<b>max. length</b>	3.000 mm	3.000 mm
<b>max. width</b>	1.270 mm	1.220 mm
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	2 / 3

## SPECIAL COLORS

non
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# LL STRUZZO



**LL STRUZZO White**  
2612x1000x2,8 / NA 13396 / SA 13400



**LL STRUZZO Creme**  
2612x1000x2,8 / NA 13397 / SA 13401



**LL STRUZZO Dark Brown**  
2612x1000x2,8 / NA 13399 / SA 13403

1000

2612



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,1 mm	2,23 mm
<b>Max. relief height</b>	2,8 mm	2,93 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

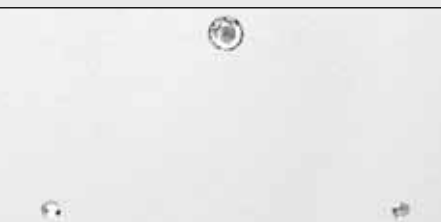
## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

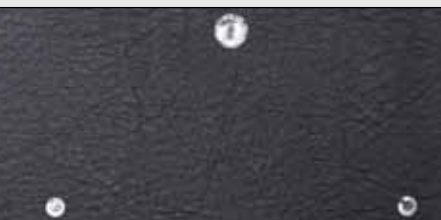
## SPECIAL COLORS (from 10 sheets)

see LEATHER-LINE, page 16

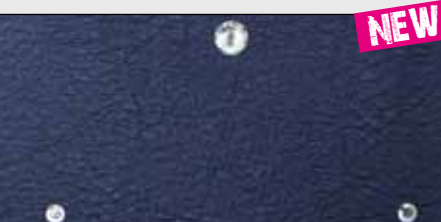
# CR CRISTAL STELLA



**CR CRISTAL STELLA Bianco matt/Silver**  
2600x1000x3,0 / SA 15685



**CR CRISTAL STELLA Nero matt/Silver**  
2600x1000x3,0 / SA 15649



**CR CRISTAL STELLA Azzurro matt/Silver**  
2600x1000x3,0 / SA 16416

1000

2600



CR CRISTAL STELLA Bianco matt/Silver

Photo: Steffen

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PU-leather, crystal: PMMA
<b>Material thickness</b>	2,1 mm
<b>Max. relief height</b>	3,0 mm
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	●●●○
<b>Rolled packable</b>	–

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing</b>	✓
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	–
<b>Max. bending radius</b>	300 mm

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	non
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

Mocca matt, Creme
-------------------



# CR CRISTAL ROMBO 85



**CR CRISTAL ROMBO 85 Bianco matt/Silver**  
2612x1000x5,24 / SA 15044



**CR CRISTAL ROMBO 85 Nero matt/Silver**  
2612x1000x5,24 / SA 15034



**CR CRISTAL ROMBO 85 Azzurro matt/Silver**  
2612x1000x5,24 / SA 16417

1000



2612



CR CRISTAL ROMBO 85 Bianco matt/Silver

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS, PE-foam
<b>Surface material</b>	PU-leather, crystal: PMMA
<b>Material thickness</b>	4,04 mm
<b>Max. relief height</b>	5,24 mm
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	●●●○
<b>Rolled packable</b>	–

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	non
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	–
<b>PUR/PVA pre-treatment</b>	–

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	–
<b>Max. bending radius</b>	300 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

Mocca matt, Creme, Argento
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**NEW**

# LL ROMBO 85

**LL ROMBO 85 Bianco matt**  
2612x1000x5 / **NA** 15026 / **SA** 15042

**LL ROMBO 85 Creme**  
2612x1000x5 / **NA** 13852 / **SA** 13867

**LL ROMBO 85 Mocca matt**  
2612x1000x5 / **NA** 15021 / **SA** 15037

**LL ROMBO 85 Nero matt**  
2612x1000x5 / **NA** 15015 / **SA** 15030

1000

2612



Photo: Bonaldo

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS, PE-foam	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	3,8 mm	4,04 mm
<b>Max. relief height</b>	5 mm	5,24 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	-	-

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	-	-
<b>PUR/PVA compressible</b>	-	-
<b>Max. bending radius</b>	300 mm	300 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	-	-
<b>PUR/PVA pre-treatment</b>	-	-

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

Azzurro matt, Argento
-----------------------

**NA** non-adhesive **SA** strongly adhesive

**NEW**

# LL ROMBO 40

LEATHER-LINE

**LL ROMBO 40 Bianco matt**  
2612x1000x5 / **NA** 15025 / **SA** 15041

**LL ROMBO 40 Creme**  
2612x1000x5 / **NA** 13848 / **SA** 13863

**LL ROMBO 40 Mocca matt**  
2612x1000x5 / **NA** 15020 / **SA** 15036

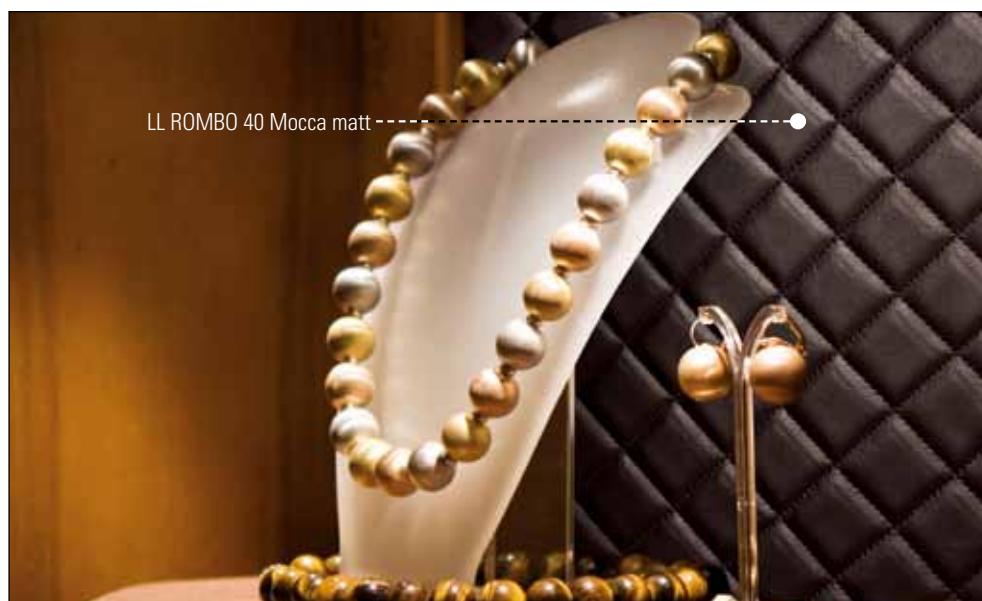
**LL ROMBO 40 Nero matt**  
2612x1000x5 / **NA** 15014 / **SA** 15029

1000

2612



Photo: Jesse



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS, PE-foam	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	3,8 mm	4,04 mm
<b>Max. relief height</b>	5 mm	5,24 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packable</b>	-	-

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	-	-
<b>PUR/PVA compressible</b>	-	-
<b>Max. bending radius</b>	300 mm	300 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	-	-
<b>PUR/PVA pre-treatment</b>	-	-

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

Azzurro matt, Argento
-----------------------

**NA** non-adhesive **SA** strongly adhesive

# LL ROMBO 12

**NEW**



**LL ROMBO 12 Bianco matt**  
2612x1000x4 / **NA** 16418 / **SA** 16419



**LL ROMBO 12 Creme**  
2612x1000x4 / **NA** 15653 / **SA** 15657



**LL ROMBO 12 Nero matt**  
2612x1000x4 / **NA** 15654 / **SA** 15658

1000

2612



LL ROMBO 12 Creme

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS, PE-foam	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,8 mm	3,04 mm
<b>Max. relief height</b>	4 mm	4,24 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Rolled packed</b>	–	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius</b>	300 mm	300 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	–	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

## SPECIAL COLORS (from 10 sheets)

Mocca matt, Azzurro matt, Argento
-----------------------------------

**NA** non-adhesive **SA** strongly adhesive

**NEW**

# LL QUADRO

**LL QUADRO Bianco matt**

2612x1000x4,8 / **NA** 16420 / **SA** 15175

**LL QUADRO Creme**

2612x1000x4,8 / **NA** 14273 / **SA** 14277

**NEW**

**LL QUADRO Argento**

2612x1000x4,8 / **NA** 16421 / **SA** 16422

**LL QUADRO Nero matt**

2612x1000x4,8 / **NA** 15017 / **SA** 15032

1000

2612



**PRODUCT CHARACTERISTICS**

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	HIPS, PE-foam	
<b>Surface material</b>	PU-leather	
<b>Material thickness</b>	2,8 mm	3,04 mm
<b>Max relief height</b>	4,8 mm	5,04 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●● QUADRO Argento: ●●●○	
<b>Rolled packed</b>	–	–

**PROCESSING**

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius</b>	300 mm	300 mm

**EXTRA EQUIPMENT**

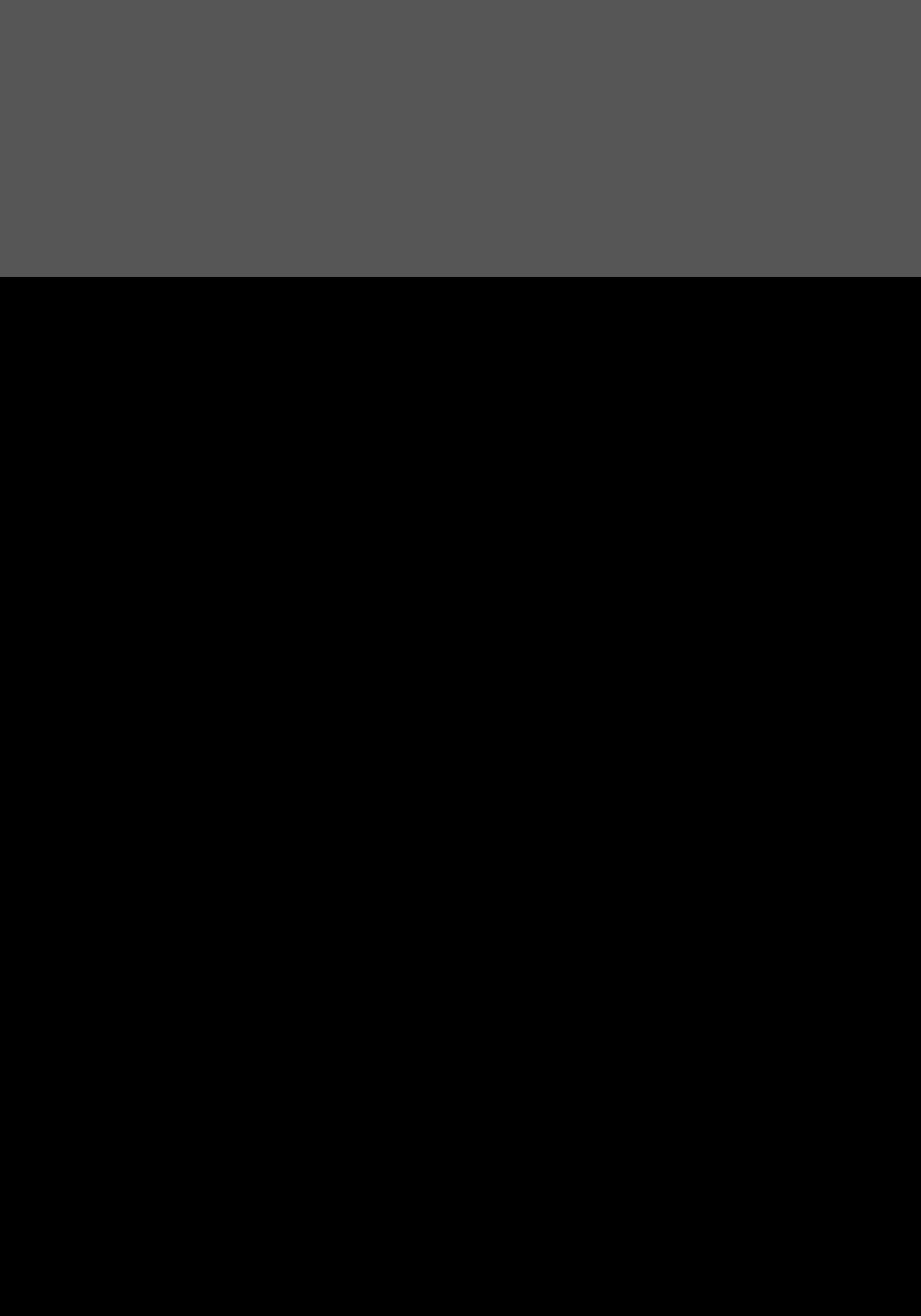
	<b>NA</b>	<b>SA</b>
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	–	–
<b>PUR/PVA-Processing</b>	–	–

**ACCESSORIES**

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	4 / 5

**SPECIAL COLORS (from 10 sheets)**

Mocca matt, Azzurro matt
--------------------------



DECO-LINE

# DECO-LINE



## DM Silver

2600x1000x1 / **NA** 10312 / **SA** 10324  
 2000x1000x1 / **NA** 10304 / **SA** 10322  
 2000x1000x2 / **NA** 12114 / **SA** 10323



## DM Silver H23

2600x1000x1 / **NA** 11852 / **SA** 11660  
 2000x1000x1 / **NA** 11656 / **SA** 11755  
 2000x1000x2 / **NA** 12117 / **SA** 11853



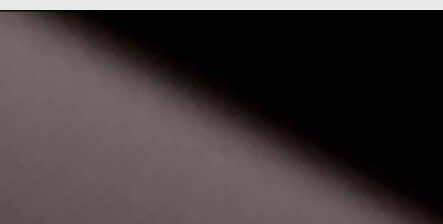
## DM Brass

2600x1000x1 / **NA** 10135 / **SA** 10139



## DM Brown

2600x1000x1 / **NA** 10147 / **SA** 10150



## DM Anthracite

2600x1000x1 / **NA** 10120 / **SA** 10125



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1 / 2 mm	1,13 / 2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●○○○ DM Silver H23: ●●○○○○	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.220 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
-----



# DECO-LINE



**P**

**DM Silver/white**

2000x1000x1 / **NA** 10372 / **SA** 10381  
2000x1000x2 / **NA** 12115 / **SA** 10382



**P**

**DM Champagne**

2600x1000x1 / **NA** 12416 / **SA** 12430



**P**

**DM Gold 30**

2600x1000x1 / **NA** 10222 / **SA** 11504



**P**

**DM Gold**

2600x1000x1 / **NA** 10181 / **SA** 10187  
2000x1000x1 / **NA** 10178 / **SA** 10186  
2000x1000x2 / **NA** 12118 / **SA** 11502



**P**

**DM Bronze**

2600x1000x1 / **NA** 10143 / **SA** 15275



**P**

**DM Fashion Grey**

2600x1000x1 / **NA** 13808 / **SA** 13810



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1 / 2 mm	1,13 / 2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●○○○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possibly	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
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# DECO-LINE



**DM Rose**  
2600x1000x1 / NA 10271 / SA 12428



**DM Viola**  
2600x1000x1 / NA 10406 / SA 12292



**DM Mint**  
2600x1000x1 / NA 10258 / SA 10262



**DM Iceblue**  
2600x1000x1 / NA 10204 / SA 10210



**DM Skyblue**  
2600x1000x1 / NA 10217 / SA 10219



**DM Fashion Red**  
2600x1000x1 / NA 10213 / SA 13807



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●○○○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1/2/3/5

## SPECIAL COLORS

non
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# DECO-LINE

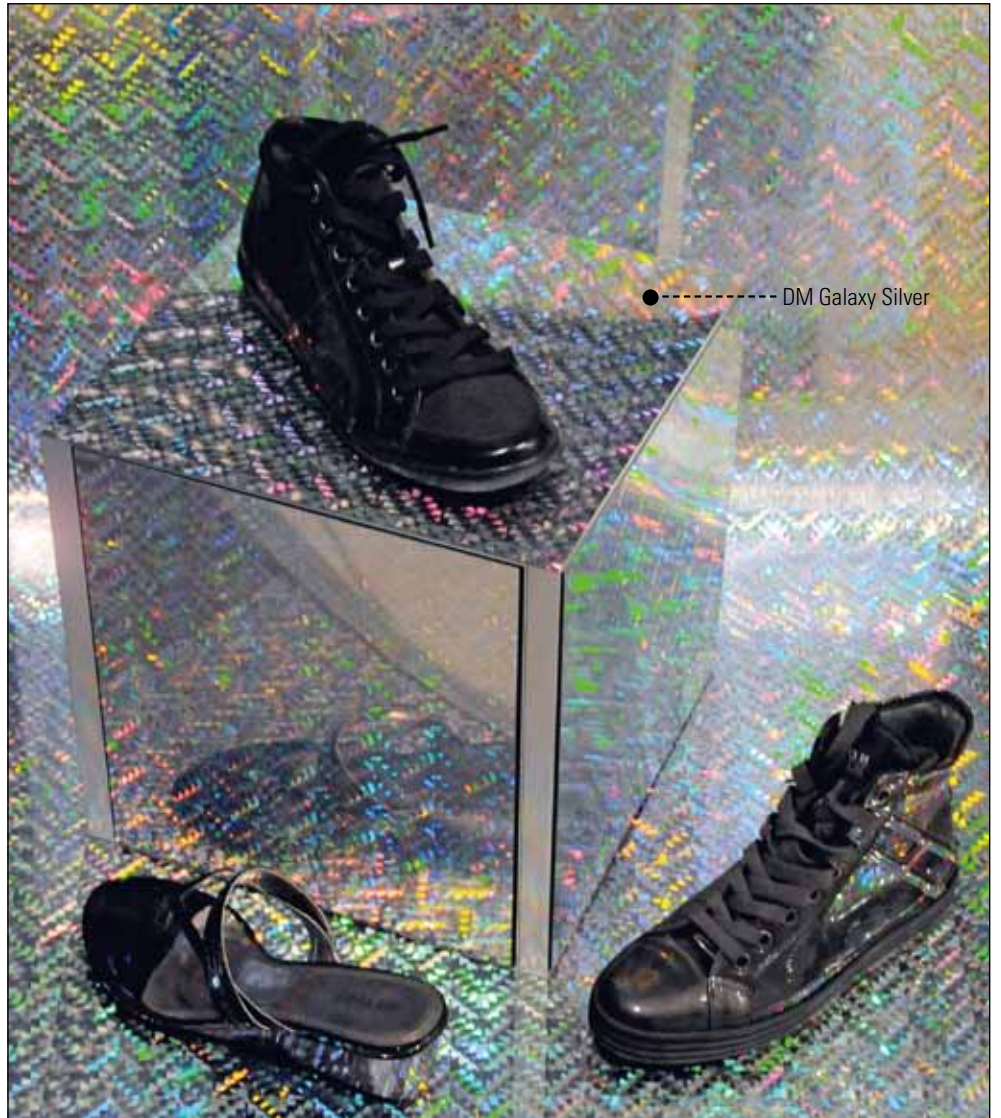


## DM Galaxy Silver

2600x1000x1 / NA 10169 / SA 10175

1000

2600



DECO-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●○○○○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	ab 3 Platten	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
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### DM Silver AR12

2600x1000x1 / NA 15413 / SA 15421  
2600x1000x2 / NA 15416 / SA -

### DM Silver AR23

2600x1000x1 / NA 14406 / SA 14408  
2600x1000x2 / NA 15296 / SA -

### DM Gold AR

2600x1000x1 / NA 15411 / SA 15419

### DM Anthracite AR

2600x1000x1 / NA 15412 / SA 15420

**NEW**

### DM Fashion Red AR

2600x1000x1 / NA 16423 / SA 16424



DM Silver AR23

Photo: BOFFO New York

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET, varnish	
<b>Material thickness</b>	1 / 2 mm	1,13 / 2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

### SPECIAL COLORS

non
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**SCRATCH RESISTANT**

DECO-LINE

**DM Magic White AR**

2600x1000x1 / **NA** 15414 / **SA** 15422

**NEW**

**DM Magic Red AR**

2600x1000x1 / **NA** 16460 / **SA** 16461

**DM Magic Black AR**

2600x1000x1 / **NA** 15415 / **SA** 15423  
2600x1000x2 / **NA** 15417 / **SA** -



DM Magic White AR

PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET, varnish	
<b>Material thickness</b>	1 / 2 mm	1,13 / 2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	-
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	-
<b>Thermoforming</b>	✓	-
<b>PUR/PVA compressible</b>	✓	-
<b>Max. bending radius</b>	150 mm	150 mm

EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	-
<b>PUR/PVA pre-treatment</b>	possible	-

ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

SPECIAL COLORS

on request
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**NA** non-adhesive **SA** strongly adhesive



**DM Silver brushed matt AR**  
2600x1000x1 / NA 14407 / SA 14409



**DM HGS matt AR**  
2600x1000x1 / NA 15451 / SA 15452



**DM Grey brushed matt AR**  
2600x1000x1 / NA 15289 / SA 15297



**DM Brass brushed matt AR**  
2600x1000x1 / NA 15290 / SA 15298



**DM Gold brushed matt AR**  
2600x1000x1 / NA 15291 / SA 15299



Photo: Etienne Aigner

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m<sup>2</sup>)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
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**DM Silver brushed**

2600x1000x1 / **NA** 10291 / **SA** 10298  
2000x1000x1 / **NA** 10286 / **SA** 10296



**DM HGS**

2600x1000x1 / **NA** 10193 / **SA** 10199



**DM Champagne brushed**

2600x1000x1 / **NA** 12417 / **SA** 12433



**DM Titan brushed**

2600x1000x1 / **NA** 12285 / **SA** 12431



**DM Copper brushed**

2600x1000x1 / **NA** 12418 / **SA** 12432



**PRODUCT CHARACTERISTICS**

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

**PROCESSING**

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

**EXTRA EQUIPMENT**

	NA	SA
<b>Format options*</b> (from 100 m²)		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

**ACCESSORIES**

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

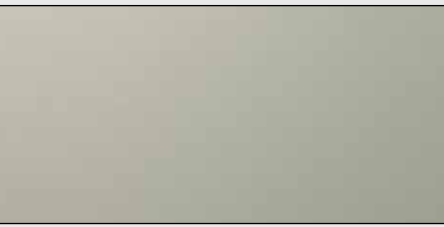
**SPECIAL COLORS**

non
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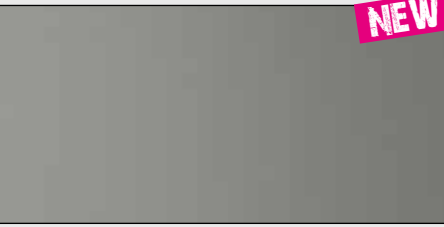
\* on request DM Silver brushed and DM Titan brushed are also available in format 2440x1220x1.



**DM Silver PF met**  
2600x1000x1 / **NA** 10357 / **SA** 10363



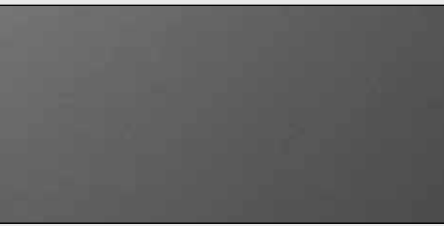
**DM Champagne PF met**  
2600x1000x1 / **NA** 12423 / **SA** 12439



**NEW**



**DM Titan PF met**  
2600x1000x1 / **NA** 16425 / **SA** 16426



**DM Smoke PF met**  
2600x1000x1 / **NA** 10385 / **SA** 10389



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature suitability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>Thermoforming</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options (from 100 m²)</b>		
<b>max. length</b>	3.000 mm	
<b>max. width</b>	1.000 mm	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

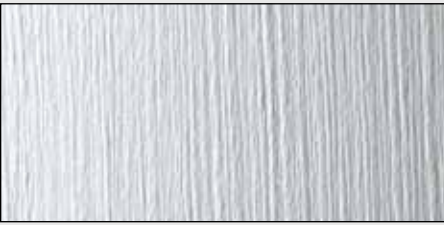
## SPECIAL COLORS (from 20 sheets)

Pearl White PF, Black PF, Blue PF, Orange PF
--



**SCRATCH RESISTANT**

DECO-LINE



**P**

**DM Silver PF met touch 1**  
2600x1000x1 / **NA** 12366 / **SA** 12447



**P**

**DM Champagne PF met touch 1**  
2600x1000x1 / **NA** 12427 / **SA** 12448



**P**

**DM Titan PF met touch 1**  
2600x1000x1 / **NA** 15295 / **SA** 15303



**P**

**DM Smoke PF met touch 1**  
2600x1000x1 / **NA** 12368 / **SA** 12449



**PRODUCT CHARACTERISTICS**

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

**PROCESSING**

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

**EXTRA EQUIPMENT**

	<b>NA</b>	<b>SA</b>
<b>Format options</b>	non	
<b>Further thicknesses</b>	possible	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

**ACCESSORIES**

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

**SPECIAL COLORS (from 20 sheets)**

Pearl White PF, Black PF, Blue PF, Orange PF
--



**P**

**DM Zebrano touch 1**  
2600x1000x1 / **NA** 12426 / **SA** 12442



**P**

**DM Zebrano graphite touch 1**  
2600x1000x1 / **NA** 12424 / **SA** 12440

1000

2600



## PRODUCT CHARACTERISTICS

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60° C	up to 60° C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	-
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	-
<b>PUR/PVA compressible</b>	✓	-
<b>Max. bending radius</b>	150mm	150mm

## EXTRA EQUIPMENT

	<b>NA</b>	<b>SA</b>
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	-
<b>PUR/PVA pre-treatment</b>	possible	-

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

on request
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**P**

**DM Makassar touch 1**

2600x1000x1 / **NA** 12425 / **SA** 12441

1000

2600



DECO-LINE

Photo: ewe

**PRODUCT CHARACTERISTICS**

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60° C	up to 60° C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

**PROCESSING**

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	-
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	-
<b>PUR/PVA compressible</b>	✓	-
<b>Max. bending radius</b>	150mm	150mm

**EXTRA EQUIPMENT**

<b>S</b>	<b>NA</b>	<b>SA</b>
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	-
<b>PUR/PVA pre-treatment</b>	possible	-

**ACCESSORIES**

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

**SPECIAL COLORS**

on request
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**P**

**DM Tobacco touch 1**

2600x1000x1 / **NA** 12372 / **SA** 12444

1000

2600



DM Tobacco touch 1

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60° C	up to 60° C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	-
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	-
<b>PUR/PVA compressible</b>	✓	-
<b>Max. bending radius</b>	150mm	150mm

## EXTRA EQUIPMENT

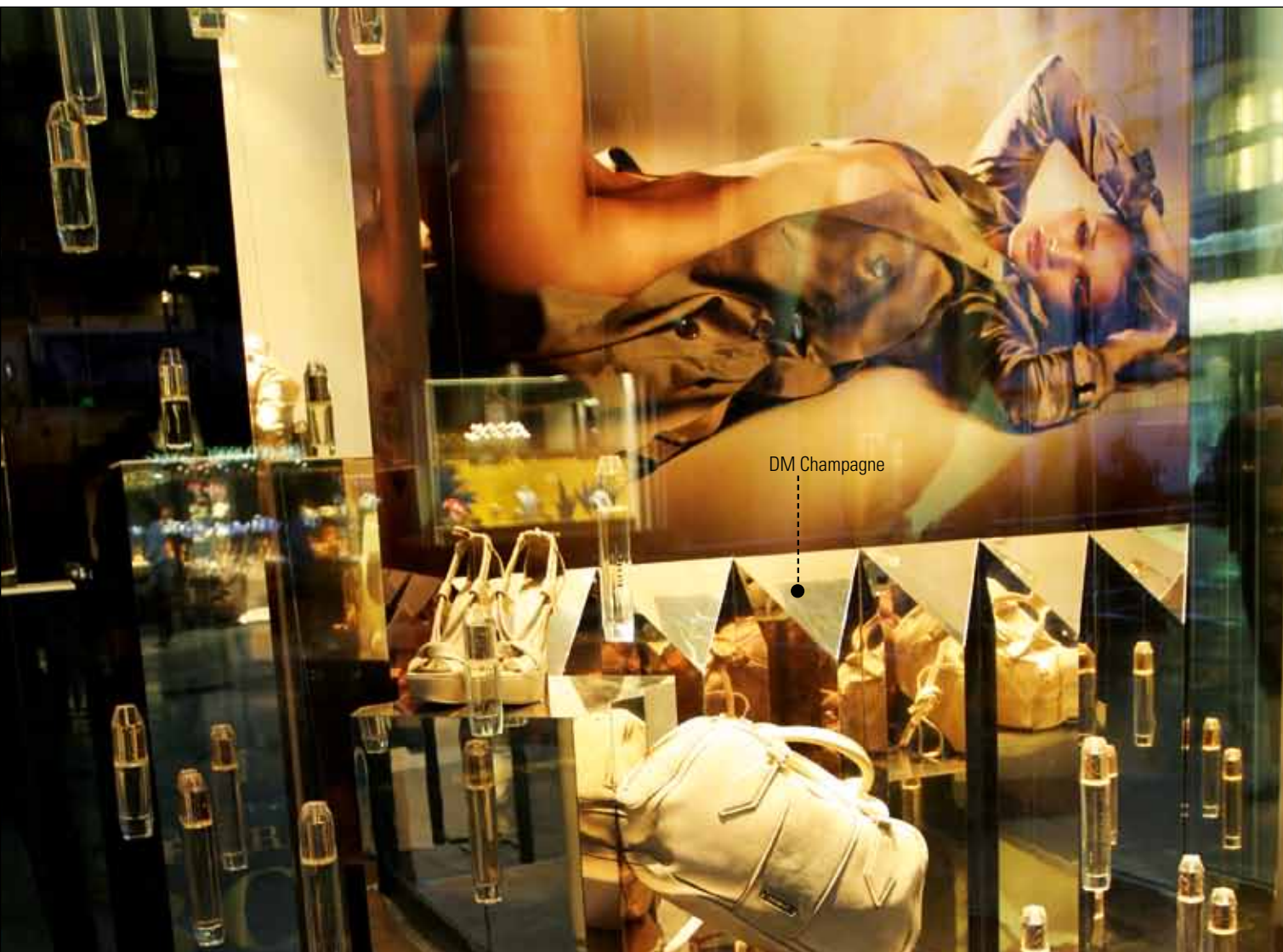
	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	-
<b>PUR/PVA pre-treatment</b>	possible	-

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

on request
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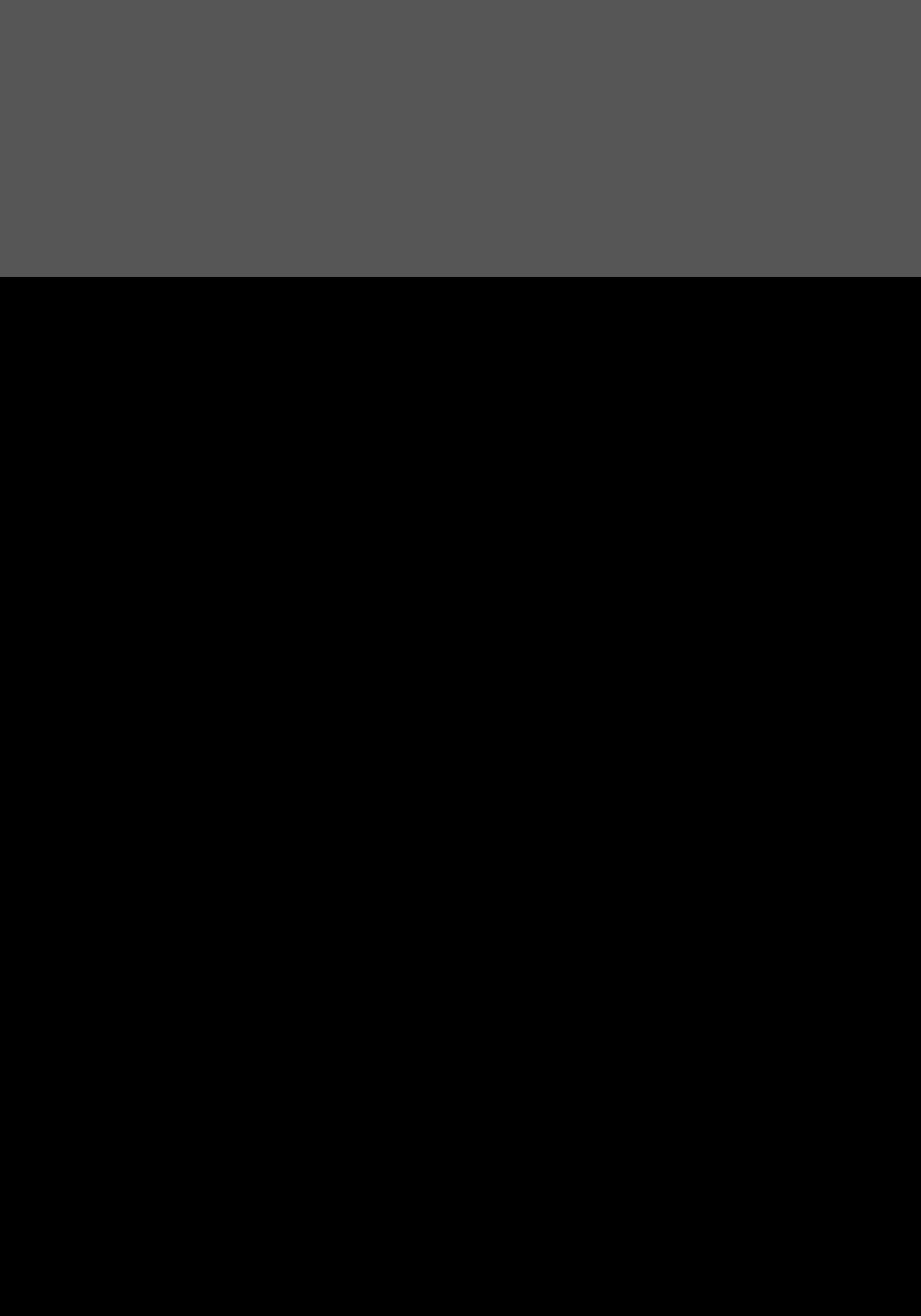


DM Champagne



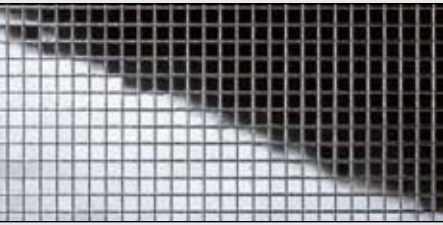
DM Brass brushed matt AR

Photo: Etienne Aigner



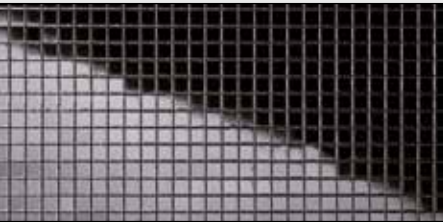
MULTISTYLE

# MS 3x3 / 3x6



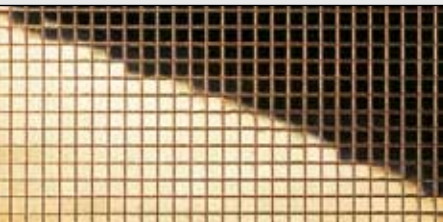
**P**

**MS Silver 3x3 flex. Classic**  
980x980x1,2 / SA 10650



**P**

**MS Anthracite 3x3 flex. Classic**  
980x980x1,2 / SA 13357



**P**

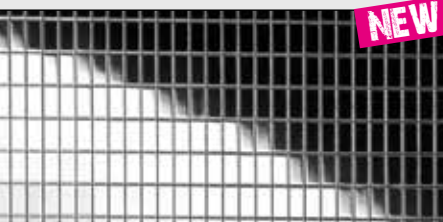
**MS Gold 3x3 flex. Classic**  
980x980x1,2 / SA 10592



**NEW**

**P**

**MS Brown 3x3 flex. Classic**  
980x980x1,2 / SA 14136



**NEW**

**P**

**MS Silver 3x6 flex. Classic**  
980x980x1,2 / SA 10652



**P**

**MS Gold 3x6 flex. Classic**  
980x980x1,2 / SA 10593



MS Silver 3x3 flex. Classic

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	✓

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	non
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## ACCESSORIES

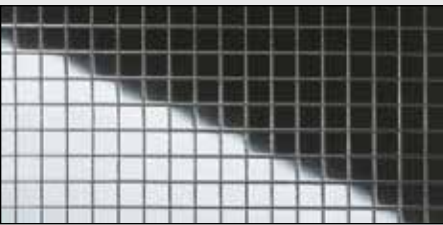
<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

further colors see DECO-LINE, page 48 to 60



# MS 5x5



P

**MS Silver 5x5 flex. Classic**  
980x980x1,2 / SA 10657



P

**MS Anthracite 5x5 flex. Classic**  
980x980x1,2 / SA 10539



P

**MS Gold 5x5 flex. Classic**  
980x980x1,2 / SA 10598



NEW

P

**MS Brown 5x5 flex. Classic**  
980x980x1,2 / SA 16427



P

**MS Fashion Grey 5x5 flex. Classic**  
980x980x1,2 / SA 13805



MS Gold 5x5 flex. Classic

MULTISTYLE

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	✓

## PROCESSING

	SA
<b>Cutting, punshing</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## EXTRA EQUIPMENT

	SA
<b>Format options (from 5 sheets)</b>	
<b>max. length</b>	2.600 mm
<b>max. width</b>	1.000 mm
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1/2/3/5

## SPECIAL COLORS (from 10 sheets)

further colors see DECO-LINE, page 48 to 60

# MS 5x5



**P**

**MS Galaxy Silver 5x5 flex. Classic**  
980x980x1,2 / SA 10575



MS Galaxy Silver 5x5 flex. Classic

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●○○○○
<b>Rolled packable</b>	✓

## EXTRA EQUIPMENT

	SA
<b>Format options (from 5 sheets)</b>	
<b>max. length</b>	2.600 mm
<b>max. width</b>	1.000 mm
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	–

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

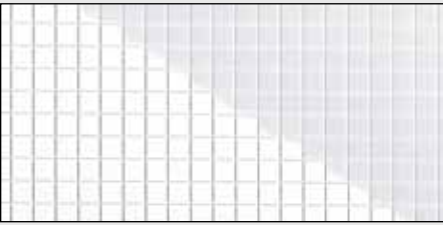
## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL VERSIONS (from 10 sheets)

also available in 3x3, 3x6, 10x10 and 20x20, other mosaic patterns on request

# MS 5x5



**P**

**MS Magic White 5x5 flex. Classic**  
980x980x1,2 / SA 13476



**NEW**

**P**

**MS Magic Creme 5x5 flex. Classic**  
980x980x1,2 / SA 16462



**P**

**MS Magic Red 5x5 flex. Classic**  
980x980x1,2 / SA 13763



**P**

**MS Magic Black 5x5 flex. Classic**  
980x980x1,2 / SA 13475



MS Magic Black  
5x5 flex. Classic

MULTISTYLE

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●●
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	✓

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## EXTRA EQUIPMENT

	SA
<b>Format options (from 5 sheets)</b>	
<b>max. length</b>	2.600 mm
<b>max. width</b>	1.000 mm
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasiomm resistance</b>	possible (see DECO-LINE AR, page 53)

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL VERSIONS (from 10 sheets)

also available in 3x3, 3x6, 10x10 and 20x20, other mosaic patterns on request

# MS 10x10



**P**

**MS Silver 10x10 flex. Classic**  
980x980x1,2 / SA 10639



**MS HGS 10x10 flex. Classic**  
980x980x1,2 / SA 10601



**P**

**MS Gold 10x10 flex. Classic**  
980x980x1,2 / SA 10581



**NEW**

**P**

**MS Brown 10x10 flex. Classic**  
980x980x1,2 / SA 10552



**P**

**MS Anthracite 10x10 flex. Classic**  
980x980x1,2 / SA 10533



**P**

**MS Iceblue 10x10 flex. Classic**  
980x980x1,2 / SA 10603



MS Silver 10x10 flex. Classic

Photo: spacetekusa.com

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	MS HGS: ●●●●●● Mirror: ●●●○●○
<b>Rolled packable</b>	✓

## EXTRA EQUIPMENT

	SA
<b>Format options (from 5 sheets)</b>	
<b>max. length</b>	2.600 mm
<b>max. width</b>	1.000 mm
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible (see DECO-LINE AR, page 52 to 60)

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request

# MS 20x20



P

**MS Silver 20x20 flex. Classic**  
980x980x1,2 / SA 10644



P

**MS Gold 20x20 flex. Classic**  
980x980x1,2 / SA 10582



MULTISTYLE

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	✓

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	
<b>max. length</b>	2.600 mm
<b>max. width</b>	1.000 mm
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

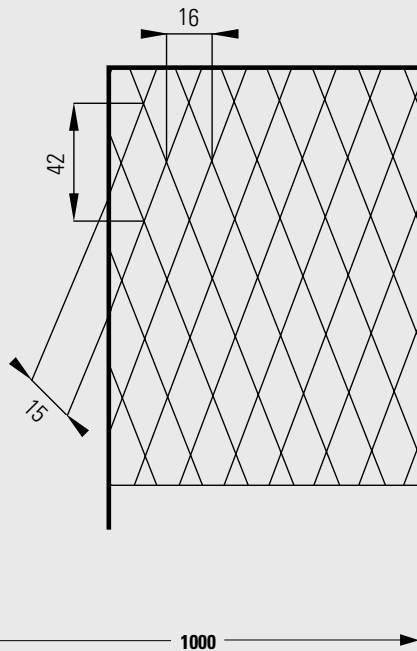
further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request

# MSC DIAGONAL 15x15



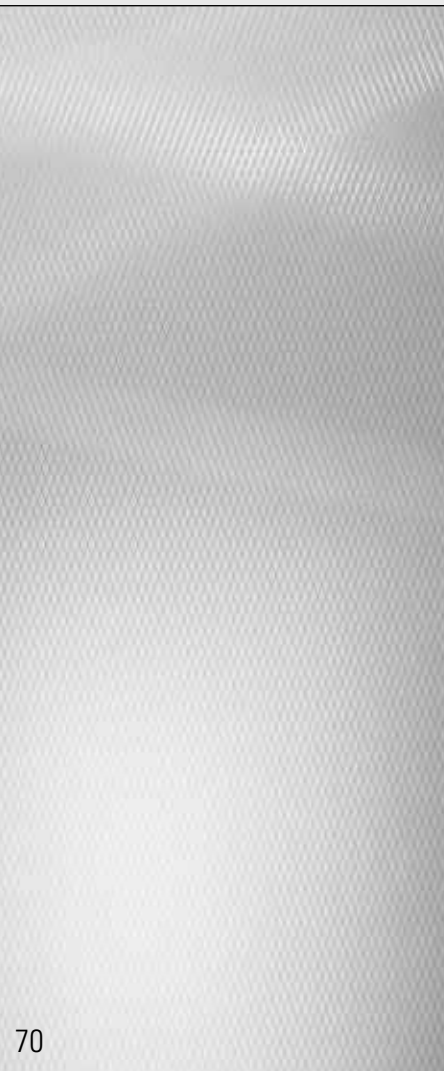
**P**

**MSC DIAGONAL Silver 15x15 flex. Classic**  
2600x1000x1,2 / SA 14282



MSC DIAGONAL Silver 15x15 flex. Classic

Photo: Poliform



2600

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	✓

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	possible
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1/2/3/5

## SPECIAL COLORS (from 5 sheets)

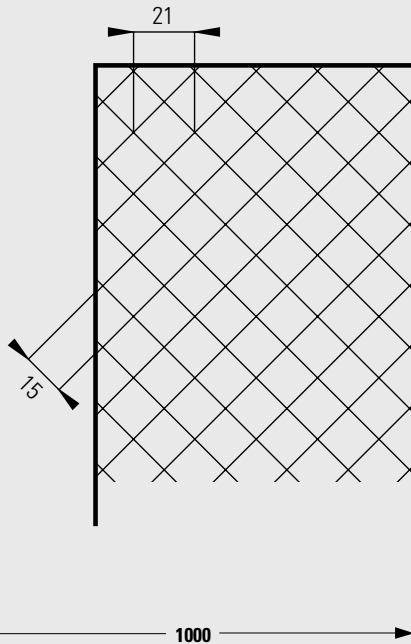
further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request

# MSC RHOMBUS 15x15



**P**

**MSC RHOMBUS Silver 15x15 flex. Classic**  
2600x1000x1,2 / SA 14280



MSC RHOMBUS Silver 15x15 flex. Classic

Photo: Oy-Lore

MULTISTYLE

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	–

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	possible
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1/2/3/5

## SPECIAL COLORS (from 5 sheets)

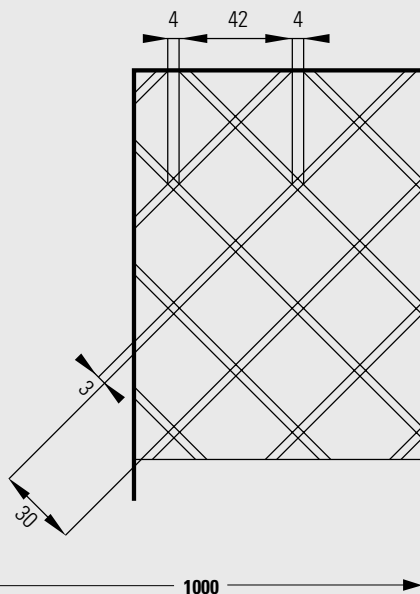
further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request

# MSC RHOMBUS 30/3x30/3



**P**

**MSC RHOMBUS Silver 30/3x30/3  
flex. Classic**  
2600x1000x1,2 / SA 14281



2600



MSC RHOMBUS Silver 30/3x30/3 flex. Classic

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	–

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	possible
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1/2/3/5

## SPECIAL COLORS (from 5 sheets)

further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request



# MSC 30x30 / 10x10 / 5x5



**P**

**MSC Silver 30x30 flex. Classic**  
2600x1000x1,2 / SA 14279



**NEW P**

**MSC Silver 10x10 flex. Classic**  
2600x1000x1,2 / SA 14239



**NEW P**

**MSC Silver 5x5 flex. Classic**  
2600x1000x1,2 / SA 14261

1000

2600



MSC Silver 10x10 flex. Classic

Photo: Dan Pearlman

MULTISTYLE

## PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET
<b>Material thickness</b>	1,2 mm
<b>Temperature stability</b>	up to 50 °C
<b>Wet room suitability</b>	●●●○
<b>Abrasion resistance</b>	●●●○○○
<b>Rolled packable</b>	–

## EXTRA EQUIPMENT

	SA
<b>Format options</b>	possible
<b>Further thicknesses</b>	non
<b>Cuttings</b>	possible
<b>Magnetic (max. width 990 mm)</b>	possible
<b>PUR/PVA pre-treatment</b>	–
<b>Abrasion resistance</b>	possible <small>(see DECO-LINE AR, page 52 to 60)</small>

## PROCESSING

	SA
<b>Cutting, punching</b>	✓
<b>Drilling</b>	✓
<b>Sawing, milling</b>	–
<b>Laser cutting</b>	✓
<b>Hot bending</b>	–
<b>PUR/PVA compressible</b>	on request

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A1
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 5 sheets)

further colors see DECO-LINE, page 48 to 60,  
other mosaic patterns on request



ACRYLIC-LINE

# AC MOTION ONE

**SCRATCH RESISTANT**

## AC MOTION ONE White

2600x1000x1,1 / **NA** 15933 / **SA** 15953  
2690x1220x1,1 / **NA** 15937 / **SA** 15945

## AC MOTION ONE Creme

2600x1000x1,1 / **NA** 15934 / **SA** 15954  
2690x1220x1,1 / **NA** 15938 / **SA** 15946

## AC MOTION ONE Red

2600x1000x1,2 / **NA** 15935 / **SA** 15955  
2690x1220x1,2 / **NA** 15939 / **SA** 15947

## AC MOTION ONE Black

2600x1000x1,2 / **NA** 15936 / **SA** 15956  
2690x1220x1,2 / **NA** 15940 / **SA** 15948

1000

2600



AC MOTION ONE Black

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	ABS	
<b>Surface material</b>	PMMA	
<b>Material thickness</b>	0,7 / 0,8 mm	0,83 / 0,93 mm
<b>Max. relief height</b>	1,1 / 1,2 mm	1,23 / 1,33 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5
<b>Polishing Kit</b>	available
<b>Same color edges</b>	available

### SPECIAL COLORS

on request

**NA** non-adhesive **SA** strongly adhesive

# AC MOTION TWO

**SCRATCH RESISTANT**

## AC MOTION TWO White

2600x1000x1,1 / **NA** 15755 / **SA** 15764  
2690x1220x1,1 / **NA** 15941 / **SA** 15949

## AC MOTION TWO Creme

2600x1000x1,1 / **NA** 15784 / **SA** 15786  
2690x1220x1,1 / **NA** 15942 / **SA** 15950

## AC MOTION TWO Red

2600x1000x1,2 / **NA** 15756 / **SA** 15765  
2690x1220x1,2 / **NA** 15943 / **SA** 15951

## AC MOTION TWO Black

2600x1000x1,2 / **NA** 15754 / **SA** 15763  
2690x1220x1,2 / **NA** 15944 / **SA** 15952

1000

2600



AC MOTION TWO Black

Photo: GARANTküche

ACRYLIC-LINE

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	ABS	
<b>Surface material</b>	PMMA	
<b>Material thickness</b>	0,7 / 0,8 mm	0,83 / 0,93 mm
<b>Max. relief height</b>	1,1 / 1,2 mm	1,23 / 1,33 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5
<b>Polishing Kit</b>	available
<b>Same color edges</b>	available

### SPECIAL COLORS

on request

**NA** non-adhesive **SA** strongly adhesive

# AC TOUCH

**SCRATCH RESISTANT**

## AC TOUCH White

2600x1000x0,9 / **NA** 15761 / **SA** 15770  
2690x1220x0,9 / **NA** 15925 / **SA** 15926

## AC TOUCH Creme

2600x1000x0,9 / **NA** 15783 / **SA** 15785  
2690x1220x0,9 / **NA** 15927 / **SA** 15930

## AC TOUCH Red

2600x1000x1 / **NA** 15762 / **SA** 15771  
2690x1220x1 / **NA** 15928 / **SA** 15931

## AC TOUCH Black

2600x1000x1 / **NA** 15760 / **SA** 15769  
2690x1220x1 / **NA** 15929 / **SA** 15932

1000

2600



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	ABS	
<b>Surface material</b>	PMMA	
<b>Material thickness</b>	0,7 / 0,8 mm	0,83 / 0,93 mm
<b>Max. relief height</b>	0,9 / 1 mm	1,03 / 1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5
<b>Polishing Kit</b>	available
<b>Same color edges</b>	available

## SPECIAL COLORS

on request

**NA** non-adhesive **SA** strongly adhesive

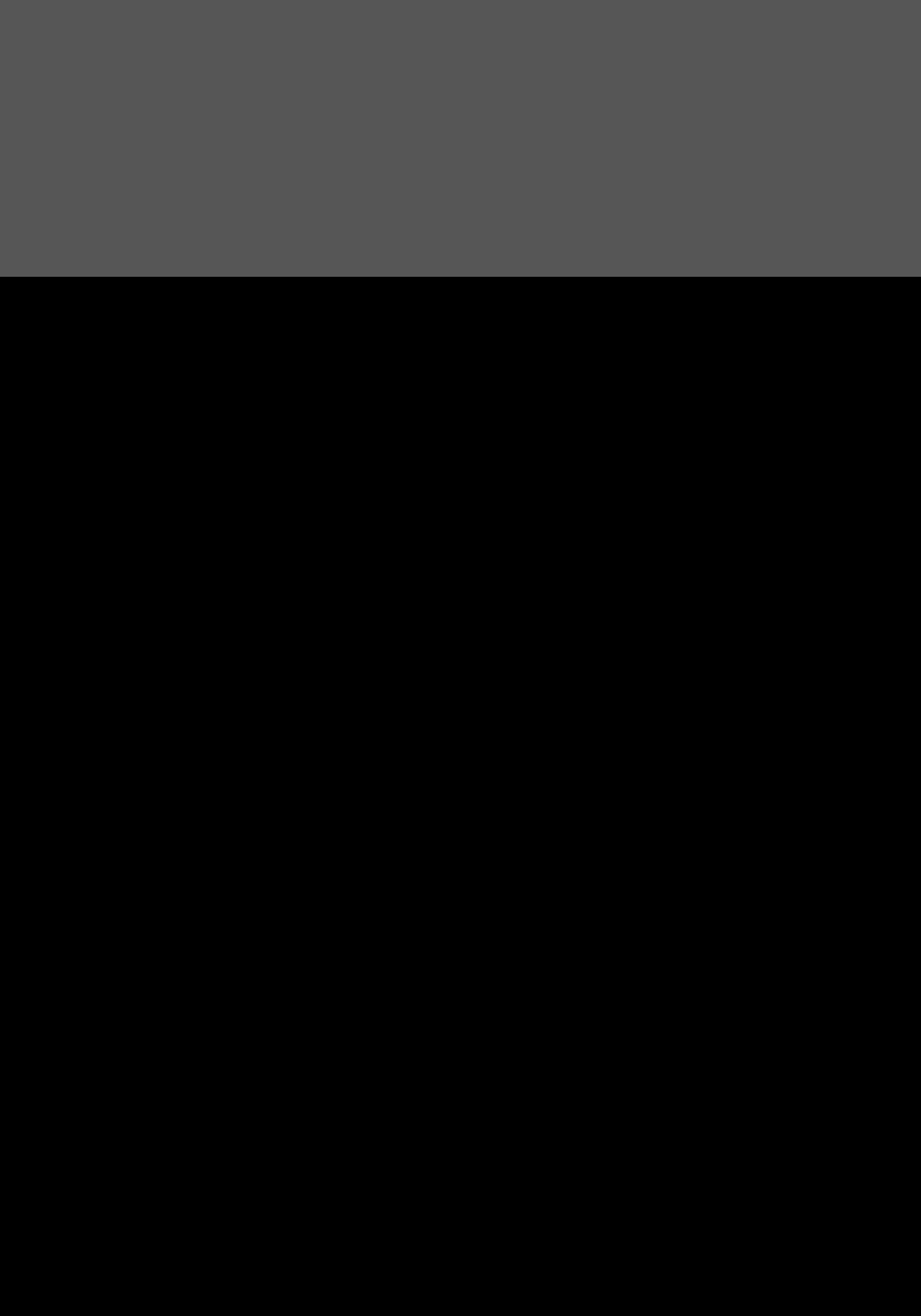


AC MOTION TWO Red

ACRYLIC-LINE



AC MOTION TWO Creme





STRUCTURE-LINE

# SL DAKOTA



**P**

## SL DAKOTA Metal

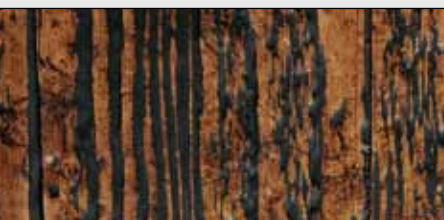
2612x1000x2 / **NA** 14789 / **SA** 14808



**P**

## SL DAKOTA Smoke

2612x1000x2 / **NA** 14787 / **SA** 14806



**P**

## SL DAKOTA Copper

2612x1000x2 / **NA** 14788 / **SA** 14807

1000

2600



Photo: Sommerhuber



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,25 mm
<b>Max. relief height</b>	2 mm	2,25 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

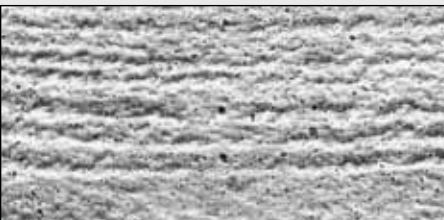
on request
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# SL URBAN



**NEW** P

**SL URBAN Light Grey**  
2612x1000x2,2 / NA 16428 / SA 16429



P

**SL URBAN Grey**  
2612x1000x2,2 / NA 14783 / SA 14802



P

**SL URBAN Titan**  
2612x1000x2,2 / NA 14784 / SA 14803

1000



2600



SL URBAN  
Light Grey

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,25 mm
<b>Max. relief height</b>	2,2 mm	2,45 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

on request
------------

# SL LAVA



**P**

## SL LAVA Copper

2612x1000x2,1 / NA 14786 / SA 14805



**P**

## SL LAVA Grey

2612x1000x2,1 / NA 14785 / SA 14804

1000

2612



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,25 mm
<b>Max. relief height</b>	2,1 mm	2,35 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

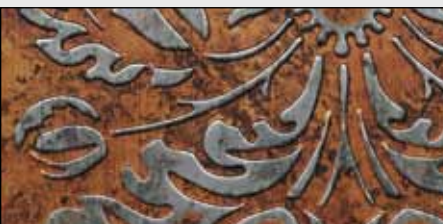
## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

on request
------------

# SL IMPERIAL



P

**SL IMPERIAL Vintage Copper**  
2612x1000x2,6 / NA 14782 / SA 14801



P

**SL IMPERIAL Vintage Black**  
2612x1000x2,6 / NA 14781 / SA 14800



SL IMPERIAL Vintage Black

Photo: Minotti

1000

2612

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	2,6 mm	2,73 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile group</b>	3

## SPECIAL COLORS

on request
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# SL ALISE



P

## SL ALISE Vintage Copper

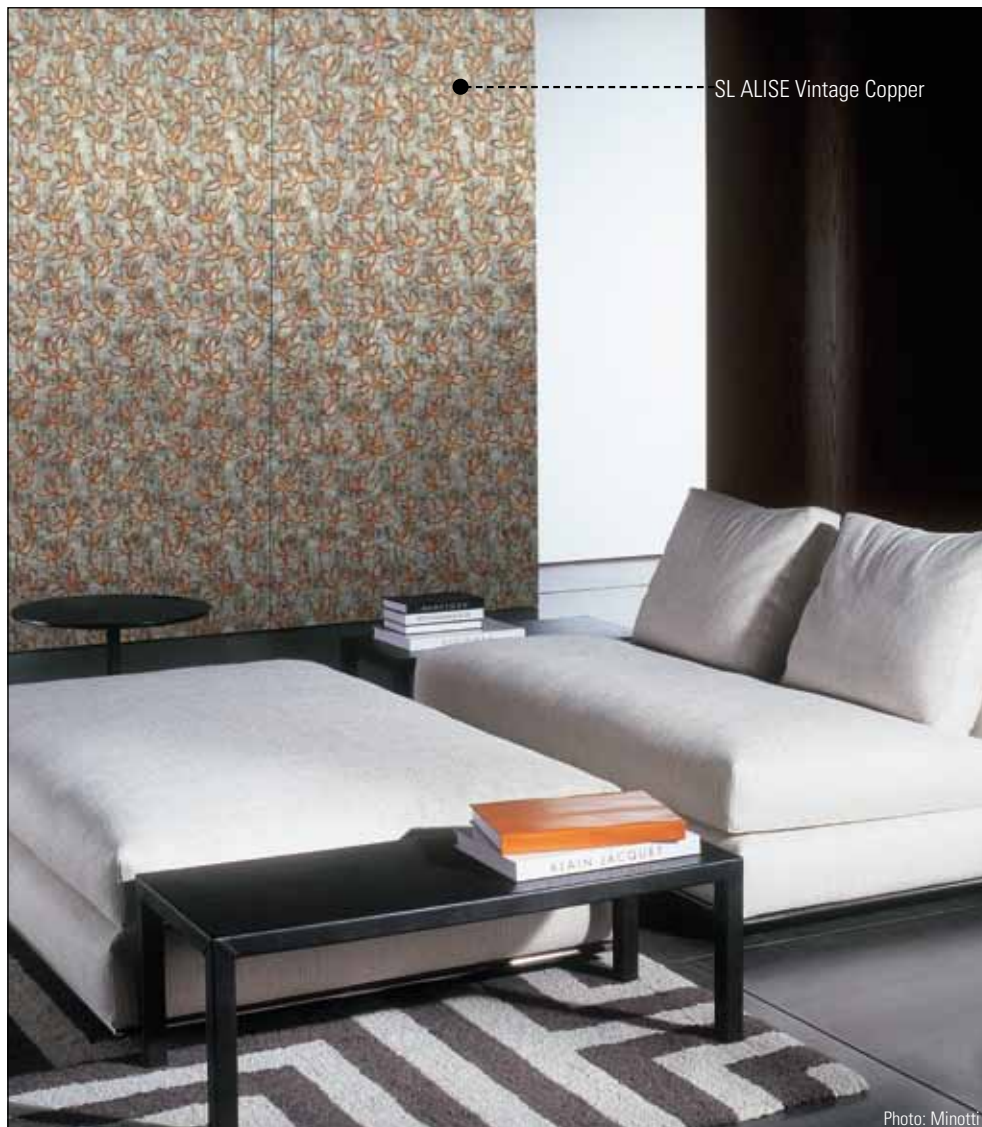
2612x1000x2,9 / NA 14780 / SA 14799



P

## SL ALISE Vintage Black

2612x1000x2,9 / NA 14779 / SA 14798



SL ALISE Vintage Copper

Photo: Minotti

1000

2612

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	2,9 mm	3.03 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile group</b>	3

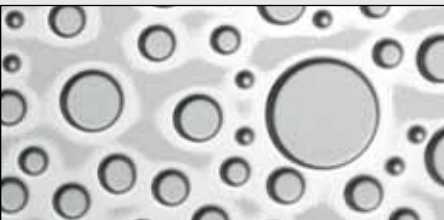
## SPECIAL COLORS

on request
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**NEW**

**SL BUBBLE Zebrano graphite/Silver**  
2612x1000x2 / **NA** 16441 / **SA** 16442



**SL BUBBLE Silver PF met/Silver**  
2612x1000x2 / **NA** 11590 / **SA** 11652

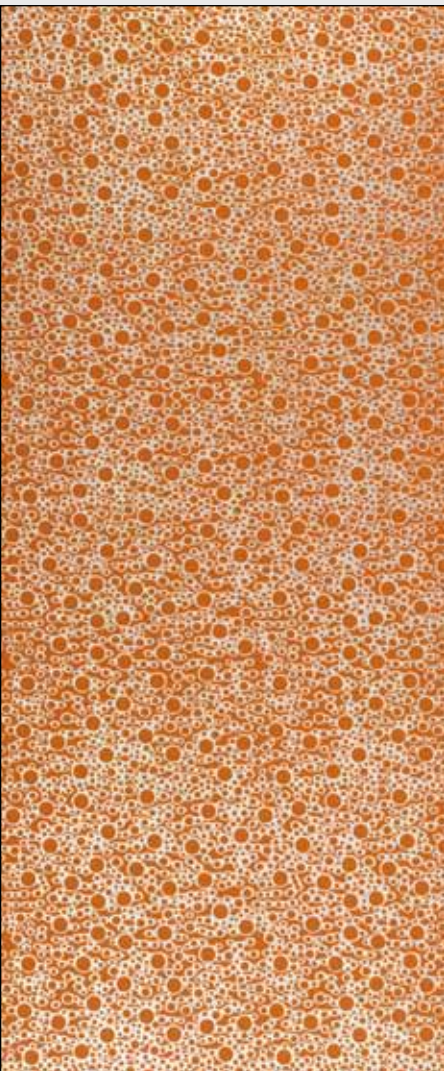


**SL BUBBLE Blue PF/Silver**  
2612x1000x2 / **NA** 11591 / **SA** 11712



**SL BUBBLE Orange PF/Silver**  
2612x1000x2 / **NA** 11592 / **SA** 11713

1000



2612

# SL BUBBLE



SL BUBBLE Orange PF/Silver

Photo: San Giorgio Mobili

STRUCTURE-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	2 mm	2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●○○○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA-Vorbehandlung</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

non
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# SL MOTION ONE

**NEW**

## SL MOTION ONE Silver AR23

2612x1000x1,5 / NA 16085 / SA 16086

**NEW**

## SL MOTION ONE Anthracite AR

2612x1000x1,5 / NA 16479 / SA 16480

1000

2612



SL MOTION ONE Silver AR23

### PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	1,5 mm	1,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

### PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

### EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

### ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

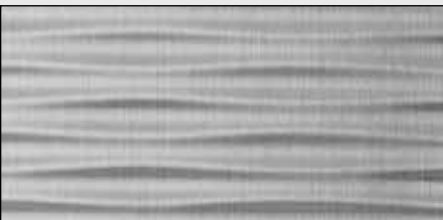
### SPECIAL COLORS

on request
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NA non-adhesive SA strongly adhesive



# SL MOTION TWO



**SL MOTION TWO Silver brushed matt AR**  
2612x1000x1,5 / **NA** 15668 / **SA** 15680



**SL MOTION TWO Grey brushed matt AR**  
2612x1000x1,5 / **NA** 15669 / **SA** 15681

1000

2612



SL MOTION TWO Silver brushed matt AR

STRUCTURE-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Ma. relief height</b>	1,5 mm	1,63 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

Brass brushed matt AR, Gold brushed matt AR
---

# SL CROCO



P

**SL CROCO Silver PF met/Silver**

2612x1000x2,6 / NA 13410 / SA 13520



P

**SL CROCO Smoke PF met/Silver**

2612x1000x2,6 / NA 13411 / SA 13521



SL CROCO Silver PF met/Silver

Photo: Peter Sampson Design



SL CROCO Smoke PF met/Silver

Photo: secetenendringen.nl

1000

2612

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1 mm	1,25 mm
<b>Max. relief height</b>	2,6 mm	2,85 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●○	●●●○
<b>Abrasion resistance</b>	●●●●○○	●●●●○○
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–
	except Smoke PF met	

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	3 / 5

## SPECIAL COLORS

on request
------------

# SL CROCONOVA



**NEW** P

**SL CROCONOVA Magic White**  
2612x1000x1,3 / **NA** 16430 / **SA** 16431



P

**SL CROCONOVA Magic Black**  
2612x1000x1,3 / **NA** 13811 / **SA** 13826

1000

2612



SL CROCONOVA Magic White

STRUCTURE-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	1,3 mm	1,43 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	●●●●	
<b>Abrasion resistance</b>	●●●○○○	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

non
-----

# SL WAVE 1

**NEW**

**P**

## SL WAVE 1 Silver

2612x1000x1,2 / **NA** 12320 / **SA** 16432

**NEW**

## SL WAVE 1 Silver brushed matt AR

2612x1000x1,2 / **NA** 16433 / **SA** 16434

**P**

## SL WAVE 1 Silver PF met

2612x1000x1,2 / **NA** 11319 / **SA** 11322

1000

2612



SL WAVE 1 Silver PF met

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET / PET-varnish / Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	1,2 mm	1,33 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	Silver/Silver brushed: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	Silver: ●●●○○○ Silver brushed/PF met: ●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

on request
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# SL WAVE



**P**

## SL WAVE Silver

2612x1000x1,6 / **NA** 11350 / **SA** 11360



**NEW**

## SL WAVE Silver brushed matt AR

2612x1000x1,6 / **NA** 16435 / **SA** 16436



**P**

## SL WAVE Silver PF met

2612x1000x1,6 / **NA** 11352 / **SA** 11355

1000

2612



STRUCTURE-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET / PET-varnish / Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	1,6 mm	1,73 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	Silver/Silver brushed: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	Silver: ●●●○○○ Silver brushed/PF met: ●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 20 sheets)

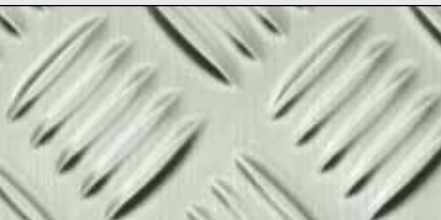
available in further colors and bicolor on request

# SL STEP 5

**NEW**



**SL STEP 5 Silver brushed matt AR**  
2612x1000x2,3 / NA 16437 / SA 16438

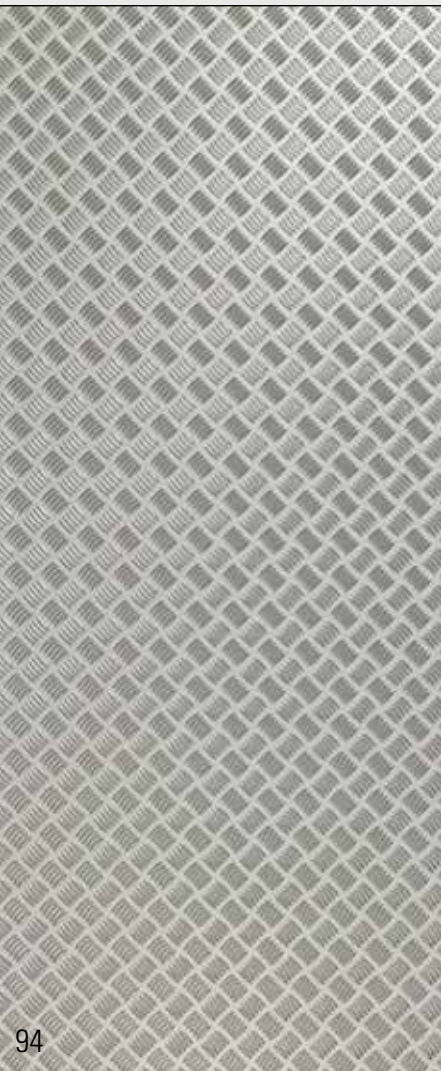


**SL STEP 5 HGS**  
2612x1000x2,3 / NA 11302 / SA 11303



**SL STEP 5 Silver PF met**  
2612x1000x2,3 / NA 11307 / SA 11308

1000



2612



SL STEP 5  
Silver PF met

Photo: 3D Foils

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish / PET-varnish / Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	2,3 mm	2,43 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	Silver brushed/HGS: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	2 / 3 / 5

## SPECIAL COLORS

on request
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# SL SQUARE 3

**NEW**



**SL SQUARE 3 Silver brushed**  
2612x1000x1,7 / **NA** 16439 / **SA** 16440



**SL SQUARE 3 HGS**  
2612x1000x1,7 / **NA** 11272 / **SA** 11273



**SL SQUARE 3 Silver PF met**  
2612x1000x2 / **NA** 11277 / **SA** 11279

**P**

1000

2612



SL SQUARE 3  
Silver brushed

STRUCTURE-LINE

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PET-varnish / PET-varnish / Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Max. relief height</b>	1,7 / 2 mm	1,83 / 2,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	Silver brushed/HGS: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	✓	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

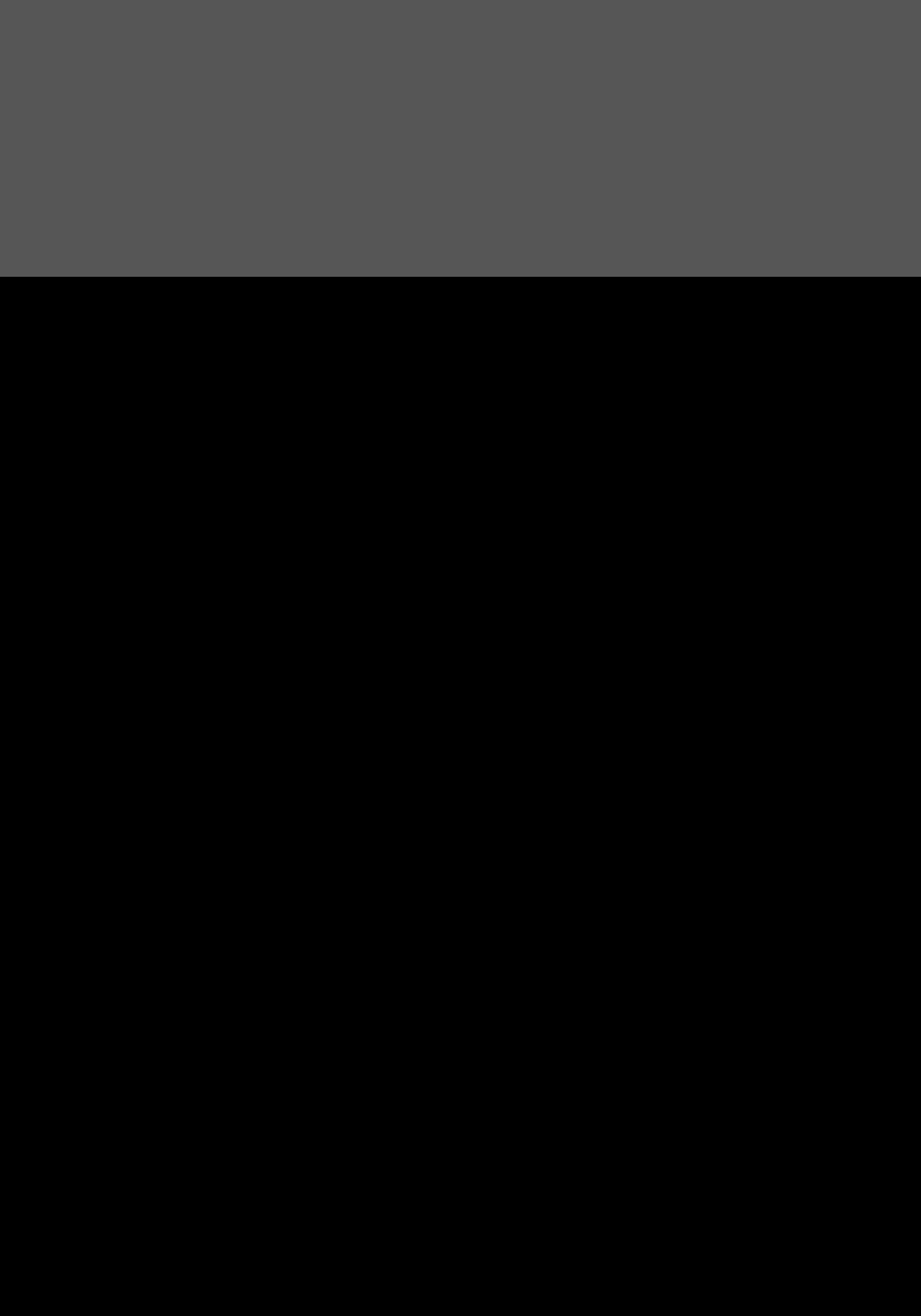
	NA	SA
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	possible	–

## ACCESSORIES

<b>SIBUKLE</b>	Spatula A2
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS

on request
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PUNCH-LINE / 3D

# PL 3D ROSES



**NEW**

**P**

**PL 3D ROSES Pearl White PF/Gold**  
2600x1000x1,3 / **NA** 16443 / **SA** 16444



**P**

**PL 3D ROSES Champagne PF met/Gold**  
2600x1000x1,3 / **NA** 13918 / **SA** 13920



**P**

**PL 3D ROSES Silver PF met/Silver**  
2600x1000x1,3 / **NA** 13917 / **SA** 13919

1000

2600



PL 3D ROSES Champagne PF met/Gold

Photo: Minotti

## PRODUCT CHARACTERISTICS

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	APET, HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1,3 mm	1,43 mm
<b>Temperature stability</b>	bis 50 °C	bis 50 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable (up to 40 °C)</b>	✓	✓

## PROCESSING

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	–	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius (up to 40 °C)</b>	300 mm	300 mm

## EXTRA EQUIPMENT

	<b>NA</b>	<b>SA</b>
<b>Format options</b>	non	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

<b>SIBUKLE</b>	–
<b>Profile groups</b>	1 / 2 / 3 / 5

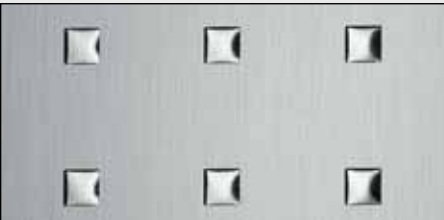
## SPECIAL COLORS

on request
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# PL 3D Q 10-40-40



**PL 3D Q 10-40-40 Silver PF met/Silver**  
2600x1000x1,3 / NA 10052 / SA 10053



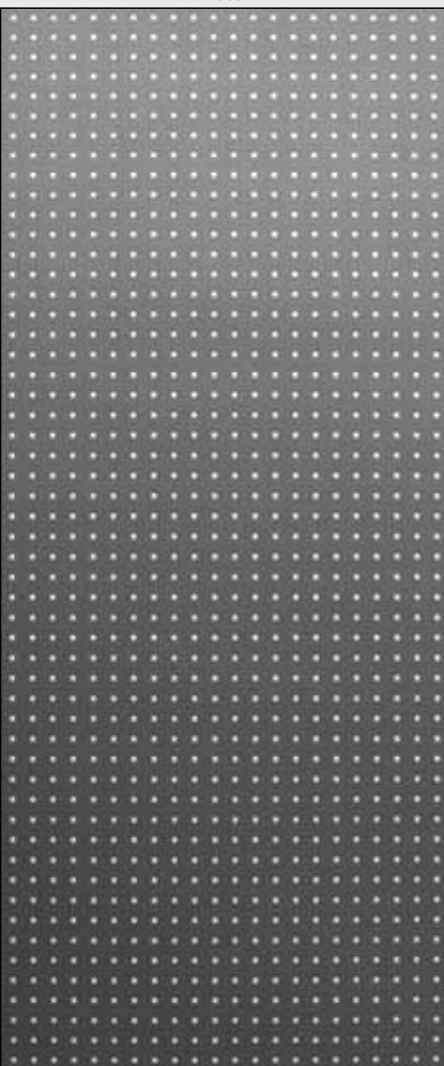
**PL 3D Q 10-40-40 Silver brushed/Silver**  
2600x1000x1,3 / NA 12012 / SA 12026



**PL 3D Q 10-40-40 Silver PF met/Blue**  
2600x1000x1,3 / NA 10051 / SA 10050



**PL 3D Q 10-40-40 Smoke PF met touch 1/Silver matt**  
2600x1000x1,3 / NA 12519 / SA 12557  
1000



## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	APET, HIPS	
<b>Surface material</b>	Print / PET-varnish / Print / Print	
<b>Material thickness</b>	1,3 mm	1,43 mm
<b>Temperature stability</b>	bis 50 °C	bis 50 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable (up to 40 °C)</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	on request	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius (up to 40 °C)</b>	300 mm	300 mm

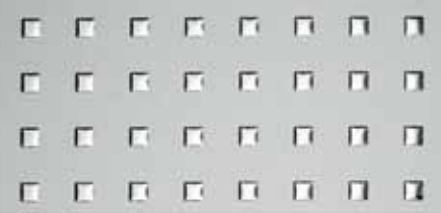
## ACCESSORIES

<b>SIBUKLE</b>	–
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 20 sheets)

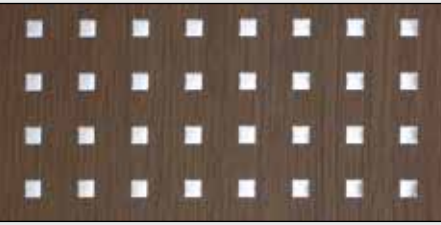
sheet available in all DECO-LINE colors, page 48 to 60,  
3D-foil available in Silver, Gold, Blue, Orange, Silver matt  
leather surfaces on request

# PL 3D Q 5-15-15



P

**PL 3D Q 5-15-15 Silver PF met/Silver**  
2600x1000x1,3 / NA 12506 / SA 12551



P

**PL 3D Q 5-15-15 Tobacco touch 1/Silver**  
2600x1000x1,3 / NA 12386 / SA 12540



P

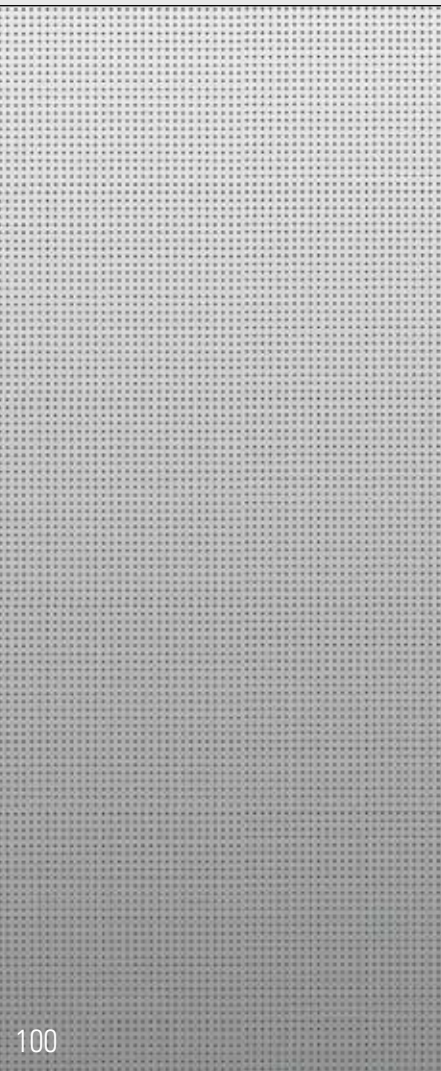
**PL 3D Q 5-15-15 Mahogany/Silver**  
2600x1000x1,3 / NA 10058 / SA 10059



P

**PL 3D Q 5-15-15 Black touch 1/Silver**  
2600x1000x1,3 / NA 12384 / SA 12549

1000



2600



PL 3D Q 5-15-15 Mahogany/Silver

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	APET, HIPS	
<b>Surface material</b>	Print	
<b>Material thickness</b>	1,3 mm	1,43 mm
<b>Temperature stability</b>	up to 50 °C	up to 50 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable (up to 40 °C)</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius (up to 40 °C)</b>	300 mm	300 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	on request	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	–
<b>PUR/PVA pre-treatment</b>	–	–

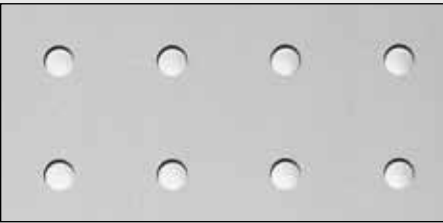
## ACCESSORIES

<b>SIBUKLE</b>	–
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 20 sheets)

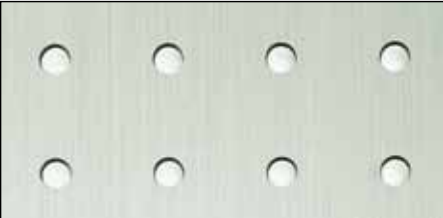
sheet available in all DECO-LINE colors, page 48 to 60,  
3D-foil available in Silver, Gold, Blue, Orange, Silver matt

# PL 3D H 8-30-30

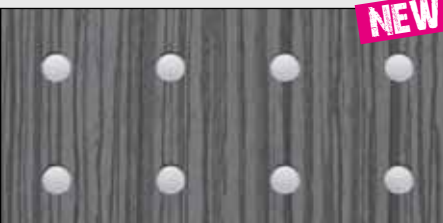


**P**

**PL 3D H 8-30-30 Silver PF met/Silver**  
2600x1000x1,3 / **NA** 10031 / **SA** 10034



**PL 3D H 8-30-30 HGS/Silver**  
2600x1000x1,3 / **NA** 10015 / **SA** 10017



**NEW**

**P**

**PL 3D H 8-30-30 Zebrano graphite touch 1/Silver matt**  
2600x1000x1,3 / **NA** 16445 / **SA** 16446

1000

2600



PL H 8-30-30 Silver PF met/Silver

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	APET, HIPS	
<b>Surface material</b>	Print / PET-varnish / Print	
<b>Material thickness</b>	1,3 mm	1,43 mm
<b>Temperature stability</b>	up to 50 °C	up to 50 °C
<b>Wet room suitability</b>	●●●○	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable (up to 40 °C)</b>	✓	✓

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	on request	
<b>Further thicknesses</b>	non	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	from 3 sheets	—
<b>PUR/PVA-pre-treatment</b>	—	—

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	—
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	—
<b>PUR/PVA compressible</b>	—	—
<b>Max. bending radius (up to 40 °C)</b>	300 mm	300 mm

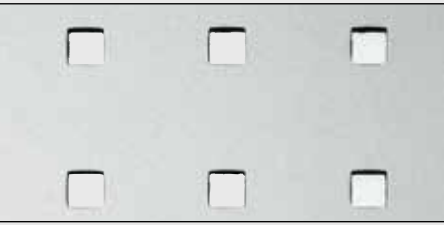
## ACCESSORIES

<b>SIBUKLE</b>	—
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 20 sheets)

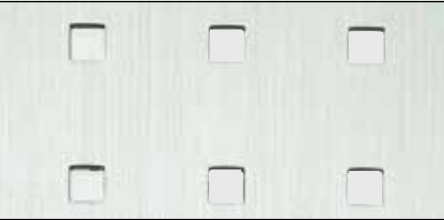
sheet available in all DECO-LINE colors, page 48 to 60,  
3D-foil available in Silver, Gold, Blue, Orange, Silver matt

# PL Q 10-40-40



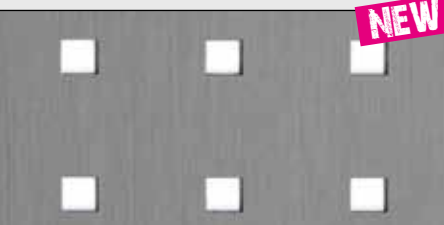
**P**

**PL Q 10-40-40 Silver PF met**  
2600x1000x1 / **NA** 10968 / **SA** 10970



**PL Q 10-40-40 HGS**  
2600x1000x1 / **NA** 10953 / **SA** 10955

**NEW**



**PL Q 10-40-40 Grey brushed matt AR**  
2600x1000x1 / **NA** 16447 / **SA** 16448

1000



2600



Photo: Couliodoor

## PRODUCT CHARACTERISTICS

	<b>NA</b>	<b>SA</b>
<b>Base material</b>	HIPS	
<b>Surface material</b>	Print / PET-varnish / PEF-varnish	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	HGS/Grey brushed: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	<b>NA</b>	<b>SA</b>
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Laser cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	<b>NA</b>	<b>SA</b>
<b>Format options</b>	possible	
<b>Further thicknesses</b>	up to 4 mm	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	–	–
<b>PUR/PVA pre-treatment</b>	–	–

## ACCESSORIES

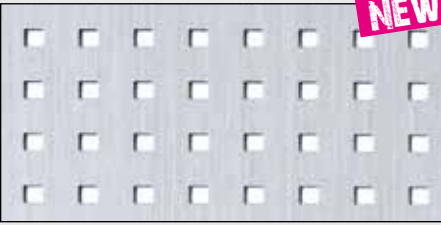
<b>SIBUKLE</b>	–
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

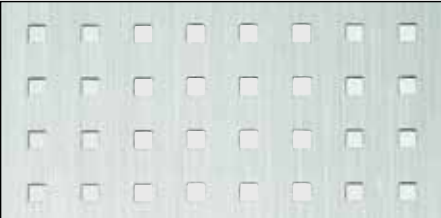
all DECO-LINE colors available, page 48 to 60

# PL Q 5-15-15

**NEW**



**PL Q 5-15-15 Silver brushed matt AR**  
2600x1000x1 / NA 16449 / SA 16450



**PL Q 5-15-15 HGS**  
2600x1000x1 / NA 10977 / SA 10980



**PL Q 5-15-15 Silver PF met**  
2600x1000x1 / NA 10986 / SA 10988

**P**

1000

2600



PL Q 5-15-15 Silver PF met

## PRODUCT CHARACTERISTICS

	NA	SA
<b>Base material</b>	HIPS	
<b>Surface material</b>	PEI-varnish / PEI-varnish / Print	
<b>Material thickness</b>	1 mm	1,13 mm
<b>Temperature stability</b>	up to 60 °C	up to 60 °C
<b>Wet room suitability</b>	Silver brushed/HGS: ●●●○ Silver PF met: ●●●●	
<b>Abrasion resistance</b>	●●●●●●	
<b>Rolled packable</b>	✓	✓

## PROCESSING

	NA	SA
<b>Cutting, punching</b>	✓	✓
<b>Drilling</b>	✓	✓
<b>Sawing, milling</b>	✓	–
<b>Lase cutting</b>	✓	✓
<b>Hot bending</b>	✓	–
<b>PUR/PVA compressible</b>	–	–
<b>Max. bending radius</b>	150 mm	150 mm

## EXTRA EQUIPMENT

	NA	SA
<b>Format options</b>	possible	
<b>Further thicknesses</b>	up to 2 mm	
<b>Cuttings</b>	possible	possible
<b>Magnetic (max. width 990 mm)</b>	–	–
<b>PUR/PVA pre-treatment</b>	–	–

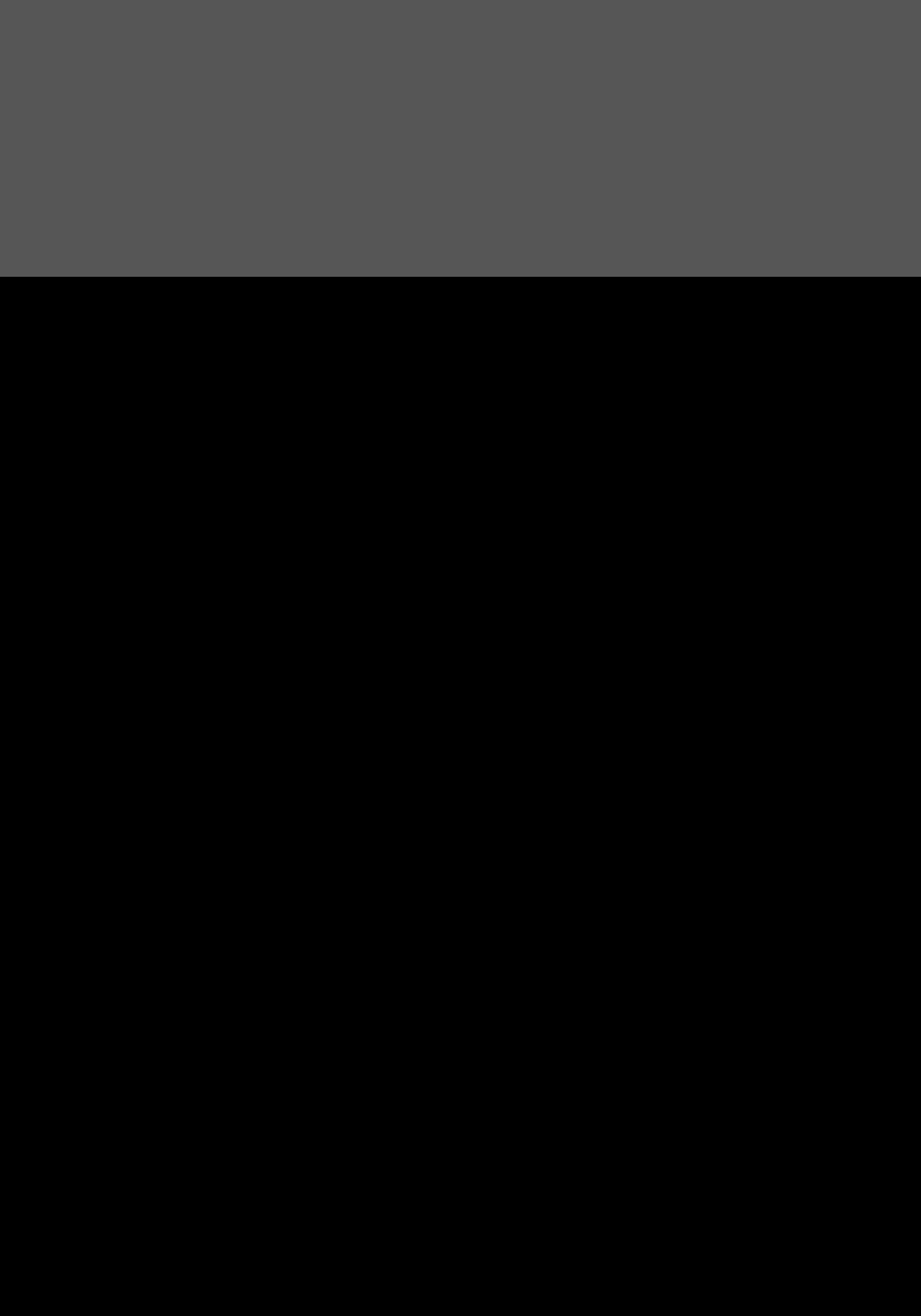
## ACCESSORIES

<b>SIBUKLE</b>	–
<b>Profile groups</b>	1 / 2 / 3 / 5

## SPECIAL COLORS (from 10 sheets)

all DECO-LINE colors available, page 48 to 60

PINCH-LINE / 3D





# PROFILES

# PROFILE GROUP 1

## M 60

border/connecting  
profile



**PR Profil M 60**  
**Silver PF gloss**  
2660x25 / **NA** 11016

**PR Profil M 60**  
**Silver PF met**  
2660x25 / **NA** 11017

**PR Profil M 60**  
**HGS PF**  
2660x25 / **NA** 11015

### PRODUCT CHARACTERISTICS

	<b>NA</b>
<b>Base material</b>	HIPS
<b>Surface material</b>	PET / Print / Print
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	Silver PF gloss ●●●○ Silver PF met ●●●● HGS PF ●●●○
<b>Abrasion resistance</b>	Silver PF gloss ●●●○○○ Silver PF met ●●●●●● HGS PF ●●●○○○
<b>Rolled packable</b>	—

### PROCESSING

	<b>NA</b>
<b>Sawing</b>	✓

### SPECIAL COLORS

non
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### ASSEMBLY

to screw
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# PROFILE GROUP 2

## M 58

border profile



**PR Profil M 58**  
Silver PF gloss  
2705x22 / SA 11013

**PR Profil M 58**  
Silver PF met  
2705x22 / SA 11014

**PR Profil M 58**  
HGS  
2705x22 / SA 11009

## Z 224

connecting profile



**PR Profil Z 224**  
Silver PF gloss  
2705x22 / SA 12809

**PR Profil Z 224**  
Silver PF met  
2705x22 / SA 12808

**PR Profil Z 224**  
HGS  
2705x22 / SA 12806

### PRODUCT CHARACTERISTICS

	SA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET / Print / PET-varnish
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	Silver PF gloss ●●●○ Silver PF met ●●●● HGS ●●●○
<b>Abrasion resistance</b>	Silver PF gloss ●●●○○○ Silver PF met ●●●●●● HGS ●●●●●●
<b>Rolled packable</b>	✓

### PROCESSING

	SA
<b>Cutting</b>	✓
<b>Sawing</b>	✓

### SPECIAL COLORS

non
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### ASSEMBLY

self-adhesive
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# PROFILE GROUP 3

## M 242

border profile



**PR Profil M 242**  
**Bianco matt**  
2705x24,2 / **SA** 15086

**PR Profil M 242**  
**Creme matt**  
2705x24,2 / **SA** 15089

**PR Profil M 242**  
**Mocca matt**  
2705x24,2 / **SA** 15087

**PR Profil M 242**  
**Nero matt**  
2705x24,2 / **SA** 15088

**PR Profil M 242**  
**CR STELLA**  
**Bianco matt**  
2705x24,2 / **SA** 15690

**PR Profil M 242**  
**CR STELLA**  
**Nero matt**  
2705x24,2 / **SA** 15691

## Z 239

connecting  
profile



**PR Profil Z 239**  
**Bianco matt**  
2705x23,9 / **SA** 15090

**PR Profil Z 239**  
**Creme matt**  
2705x23,9 / **SA** 15093

**PR Profil Z 239**  
**Mocca matt**  
2705x23,9 / **SA** 15092

**PR Profil Z 239**  
**Nero matt**  
2705x23,9 / **SA** 15091

**PR Profil Z 239**  
**CR STELLA**  
**Bianco matt**  
2705x23,9 / **SA** 15805

**PR Profil Z 239**  
**CR STELLA**  
**Nero matt**  
2705x23,9 / **SA** 15804

### PRODUCT CHARACTERISTICS

	<b>SA</b>
<b>Base material</b>	HIPS
<b>Surface material</b>	PU-leather, crystal: PMMA
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	●●●●
<b>Rolled packable</b>	–

### PROCESSING

	<b>SA</b>
<b>Sawing</b>	✓

### SPECIAL COLORS

on request LEATHER-LINE, page 12, 13 and 16

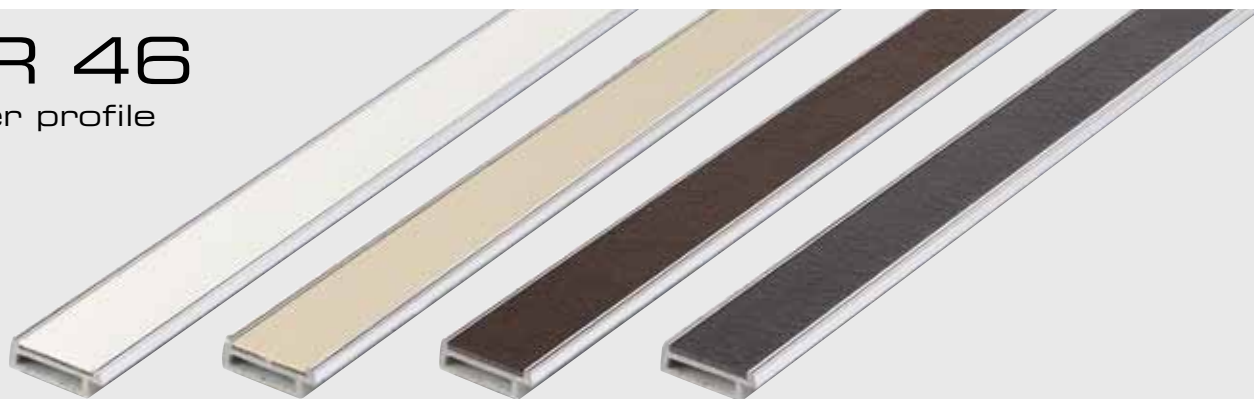
### ASSEMBLY

self-adhesive

# PROFILE GROUP 4

## MR 46

border profile



**PR Profil MR 46**  
**Bianco matt**  
2705x24,4 / **SA** 15094

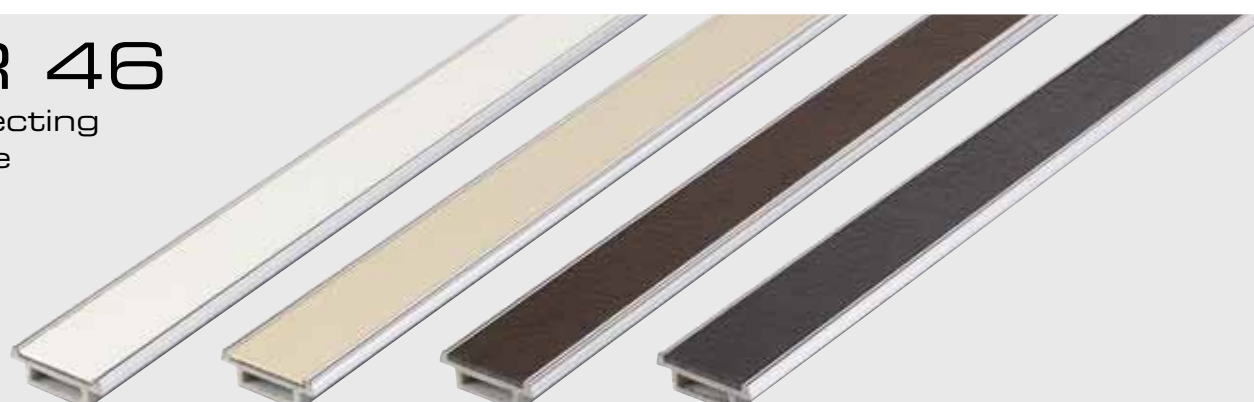
**PR Profil MR 46**  
**Creme matt**  
2705x24,4 / **SA** 15097

**PR Profil MR 46**  
**Mocca matt**  
2705x24,4 / **SA** 15096

**PR Profil MR 46**  
**Nero matt**  
2705x24,4 / **SA** 15095

## ZR 46

connecting  
profile



**PR Profil ZR 46**  
**Bianco matt**  
2705x23,9 / **SA** 15098

**PR Profil ZR 46**  
**Creme matt**  
2705x23,9 / **SA** 15101

**PR Profil ZR 46**  
**Mocca matt**  
2705x23,9 / **SA** 15100

**PR Profil ZR 46**  
**Nero matt**  
2705x23,9 / **SA** 15099

### PRODUCT CHARACTERISTICS

	<b>SA</b>
<b>Base material</b>	HIPS
<b>Surface material</b>	PU-leather
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	●●●●
<b>Rolled packable</b>	–

### PROCESSING

	<b>SA</b>
<b>Sawing</b>	✓

### SPECIAL COLORS

on request LEATHER-LINE, page 12, 13 and 16

### ASSEMBLY

self-adhesive

# PROFILE GROUP 5

## M 50

flexible border/  
connecting  
profile



**PR Profil M 50**  
**Silver PF gloss**  
2705x50 / NA 11539

**PR Profil M 50**  
**Silver PF met**  
2705x50 / NA 11004

**PR Profil M 50**  
**HGS**  
2705x50 / NA 11002

### PRODUCT CHARACTERISTICS

	NA
<b>Base material</b>	HIPS
<b>Surface material</b>	PET / Print / PET-varnish
<b>Temperature stability</b>	up to 60 °C
<b>Wet room suitability</b>	Silver PF gloss ●●●○ Silver PF met ●●●● HGS ●●●○
<b>Abrasion resistance</b>	Silver PF gloss ●●●○○○ Silver PF met ●●●●●● HGS ●●●●●●
<b>Rolled packable</b>	✓

### PROCESSING

	NA
<b>Cutting</b>	✓
<b>Sawing</b>	✓

### SPECIAL COLORS

non
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### ASSEMBLY

Assembly glue
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- 1 PR Profil M 60 Silver PF gloss
- 2 PR Profil M 60 Silver PF met
- 3 PR Profil M 50 Silver PF gloss
- 4 PR Profil M 50 Silver PF met
- 5 PR Profil MR 46 Creme matt
- 6 PR Profil Z 239 Bianco matt
- 7 PR Profil M 58 Silver PF met
- 8 PR Profil M 58 Silver PF gloss

# PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

## BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS).

HIPS distinguish particularly by robustness, high impact and a very low weight. For the cutting on site a standard wallpaper knife is effectual.

For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

## SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Special coloration (PET-varnish)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

## MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

## SA-SELF ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self adhesive design sheets (SA) can be stuck on absorbent as well as non absorbent grounds.

Our base material polystyrene is a thermoplastic material, therefore a slight expansion of the design sheet is to be considered (see processing instructions).

## MAX. RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

## TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity. Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.



## WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence.

●●●● Wet room suitability   ●●●○ Wet room suitability, but material reacts more sensitively to sprinkling water → removing of moisture is recommended.

## ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

●●●●●● excellent abrasion resistance      ●●●○○○ normal abrasion resistance  
●●●●●○ very good abrasion resistance      ●●○○○○ low abrasion resistance  
●●●●○○ good abrasion resistance

## PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All products marked with (P) are easily printable. We offer original samples for tests. Info sheets on demand.

## ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. Design sheets in non adhesive (NA) version are rolled with the decor side outwardly and design sheets in self adhesive version (SA) are rolled with the glue side outwardly. We recommend rolling maximum 3 pieces from product group LEATHER-LINE per carton and for all other decors maximum 6 pieces per carton.

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

# EXTRA EQUIPMENT

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

## FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (standard UL 94). NA versions of the marked products (☒) are available in flame retardant version on request, on a different carrier material. Certificates of the following norms are given: DIN 4102 B1, ÖNORM A3800, class M1 and class M2. Info sheets on demand!

## FORMAT OPTIONS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

## FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

## CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

## MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO and CR CRISTAL ROMBO.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes 2600x990x1.5 and 2000x990x1.5:

- DM Silver Magnetic 2600x990x1,5 (Art.No. 15903)
- DM Silver Magnetic 2000x990x1,5 (Art.No. 15904)

Temperature stability: up to 50°C

Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

## PUR/PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

# PROCESSING

Please note that SIBU design sheets always have to be processed from the decor side.

## SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

## CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

## PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

## DRILLING

All SIBU design sheets can be drilled from the decor side.

## SAWING

For material up to 1 mm thickness: HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

For more than 1 mm thickness: HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ

HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TZ

Rotation speed 6000 rpm – progressive feed up to 25 m/min

For LEATHER-LINE: HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ

Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

## MILLING

For material up to 2 mm thickness: cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top: single-edged cutter - left turn

Decor side below: double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

## LASER CUTTING

All SIBU design sheets can be processed with standard lasers.

The cutting speed conforms to the watt power of the laser.

## MAX. BENDING RADIUS

The given data refer to the maximum bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

# PROCESSING

## HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness: Wire temperature: approx. 200°C Heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures.

For deeper structures - no exact internal angle.

Hot bending with LEATHER LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

## THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are usually suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: Approximate temperature: 160 - 210°C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

## PUR/PVA-PRESSING

### **PUR/PVA-BONDING**

Non adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE and ACRYLIC-LINE series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

### **PUR/PVA-PRESSING**

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots caused inadvertently by particles of dirt between the pressing sheet and the design sheet.

When using DECO-LINE sheets in 1 mm thickness in a press it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm<sup>2</sup> (0.2 N/mm<sup>2</sup>), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process. Standard HPL sheets are suited as a balancing material. During pressing onto an untreated particle-board with a thickness of 16 mm the best results were achieved with a 1 mm polystyrene sheet for balancing.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

# ACCESSORIES

## PROFILES

For a perfect edging of SIBU design sheets or to cover necessary expansion gaps of the products, we offer technically and optically adjusted profiles. These profiles are divided into 5 groups, please consider our recommendations for your selected design sheets.

## SIBUKLE D22HV - solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

## ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface.

At the same time the polishing creates protection of the surface. Set includes: • polishing paste • sponge • polishing cloth

# SPECIAL COLORS

You like our design - but it is not available in your color? In the rubric "special colors" we have listed up for you the additional surfaces, which can be specially produced for you in low quantity.

# STORAGE / TRANSPORT

## STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0°C or more than +30°C may impact the quality of our design sheets and should be avoided.

## TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil...)
- Avoid temperatures below – 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- Basically, the transport of SIBU design sheets in rolled condition is possible. LL ROMBO 12, LL ROMBO 40, LL ROMBO 85, LL QUADRO as well as CR CRISTAL ROMBO 85 are excluded.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.

## CLEANING / DISPOSAL

### CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

**Do not use abrasive cleaners, solvent cleaners or pure alcohol!**

**LEATHER-LINE:** Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

**Imitation fur surfaces:** In case of light dirt clean LL Savanna, LL Marabu, LL Reggae , LL Eleganza with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

### DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

# PROCESSING INFORMATION

## GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard.

In case of non-absorbent grounds surface tension should be at least 38 dyn (industrial info!). For application on convex or concave grounds all sheet edges must be fixed mechanically.

## BONDING

Ideal processing temperature ranges from + 10°C up to + 30°C. The design sheets should be acclimatized, i.e. they should be brought to room temperature prior to processing (avoidance of condensation on the gluing surface).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

## PROCESSING SIBUKLE

**Application:** SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.


**Processing:** Apply exclusively on the entire cleaned ground by means of fine spatula (spatula toothing is given for every product).

At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes.

The higher the surroundings temperature is the shorter is the airing time.

Finger test: After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

**Storage:** In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

 This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

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